

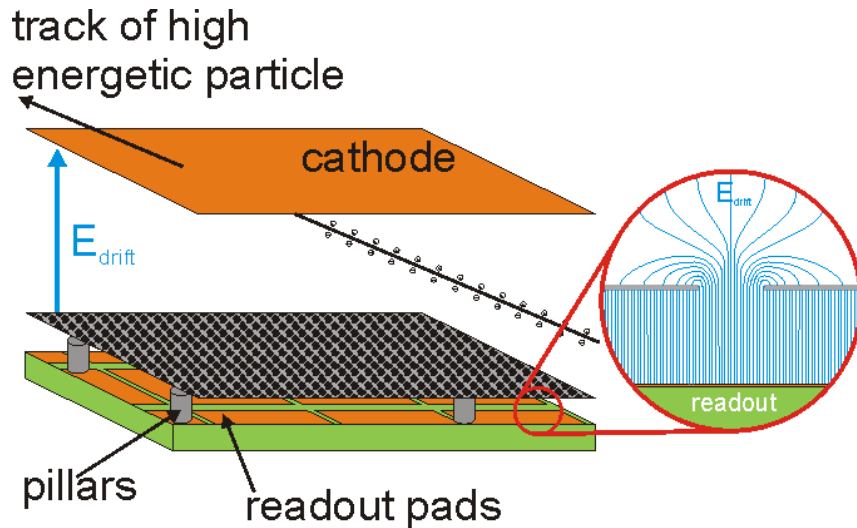
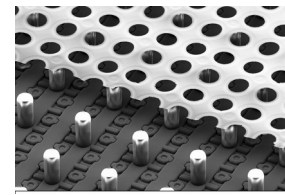
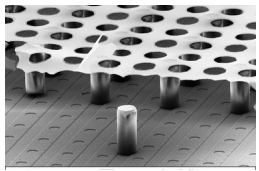
GridPix detector with Timepix3 ASIC

Jochen Kaminski, Klaus Desch, Kevin Keijhoff, Tobias Schiffer
University of Bonn

Fred Hartjes, Peter Kluit, Gerhard Raven, Jan Timmermans,
Harry van der Graaf
Nikhef, Amsterdam

MPGD 2017
Philadelphia,
22.-26.05.2017

Improving Micromegas: GridPix



Standard charge collection:

- Pads of several mm^2
- Long strips ($l \sim 10 \text{ cm}$, pitch $\sim 200 \mu\text{m}$)

Instead: Bump bond pads are used as charge collection pads.

Could the spatial resolution of single electrons be improved?

$$\text{Ar:CH}_4 \text{ 90:10} \rightarrow D_T = 208 \mu\text{m}/\sqrt{\text{cm}}$$

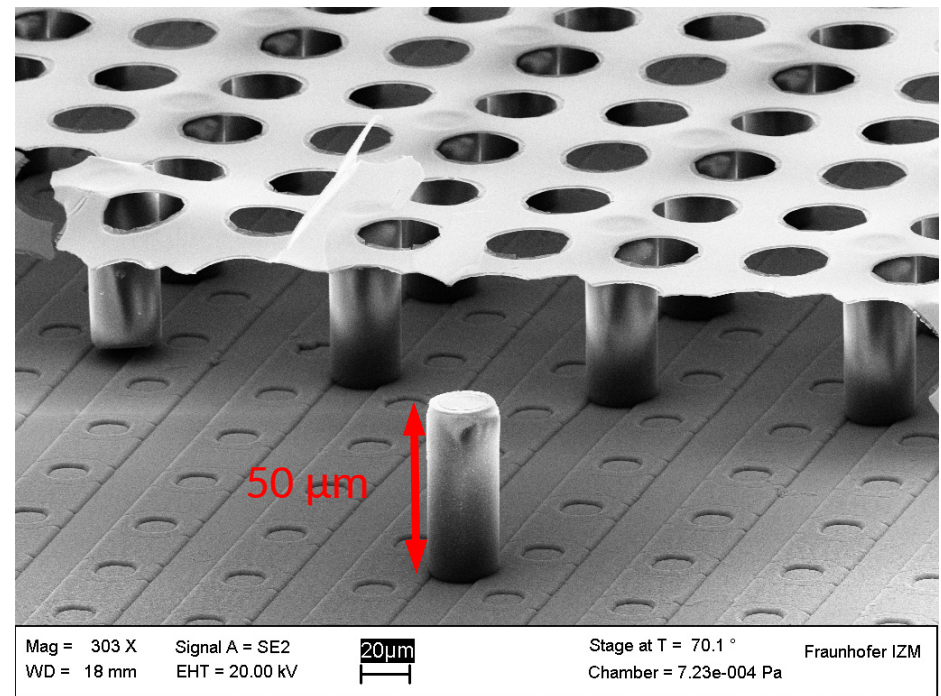
$$\rightarrow \sigma = 24 \mu\text{m}$$

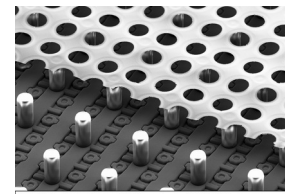
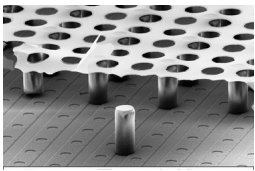
$$\text{Ar:iButane 95:5} \rightarrow D_T = 211 \mu\text{m}/\sqrt{\text{cm}}$$

$$\rightarrow \sigma = 24 \mu\text{m}$$

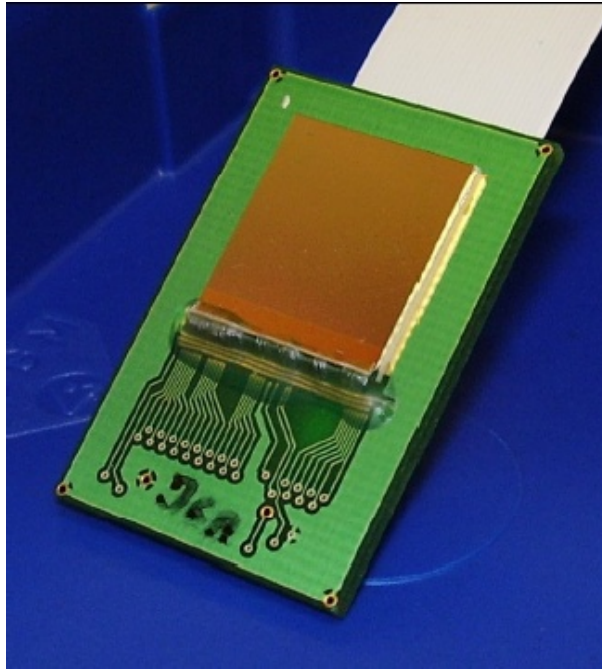
Smaller pads/pixels could result in better resolution!

At NIKHEF the GridPix was invented.



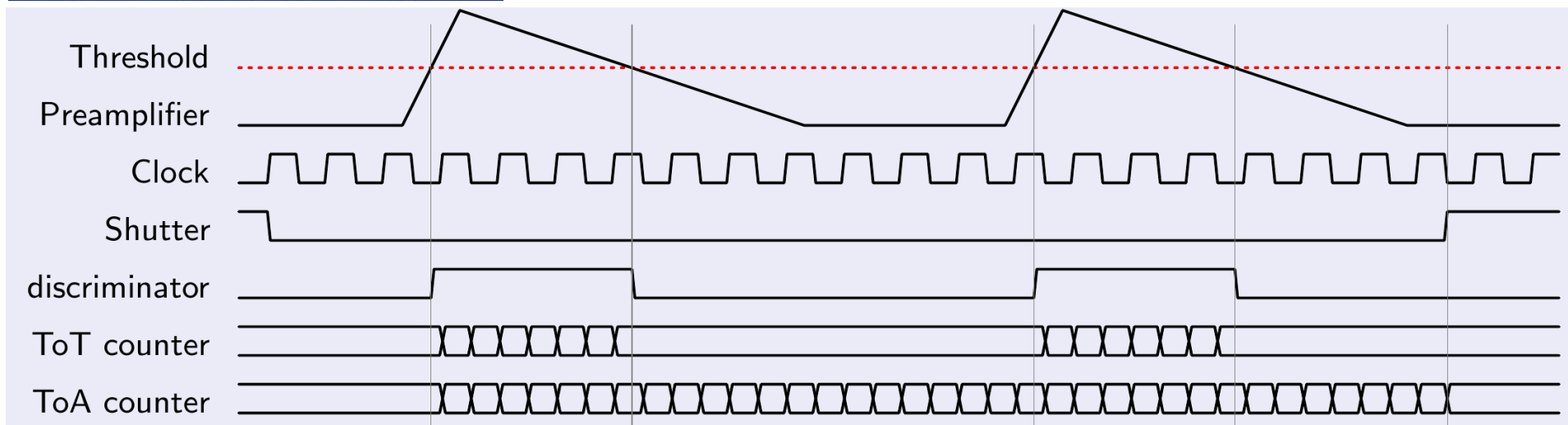


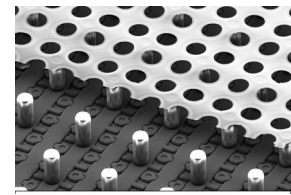
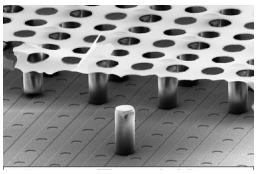
Timepix



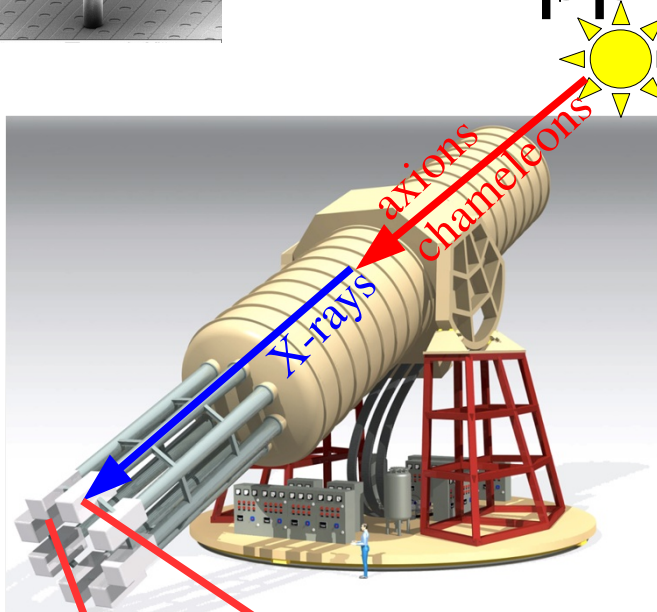
Number of pixels: 256×256 pixels
Pixel pitch: $55 \times 55 \mu\text{m}^2$
Chip dimensions: $1.4 \times 1.4 \text{ cm}^2$
ENC: $\sim 90 e^-$

Limitations: no multi-hit capability, charge and time measurement not possible for one pixel.
Each pixel can be set to one of these modes: **TOT** = time over threshold (charge)
Time between hit and shutter end.





Application IAXO/CAST



Magnet is pointed to the Sun. Axions and chameleons produced in the Sun convert into X-ray photons.

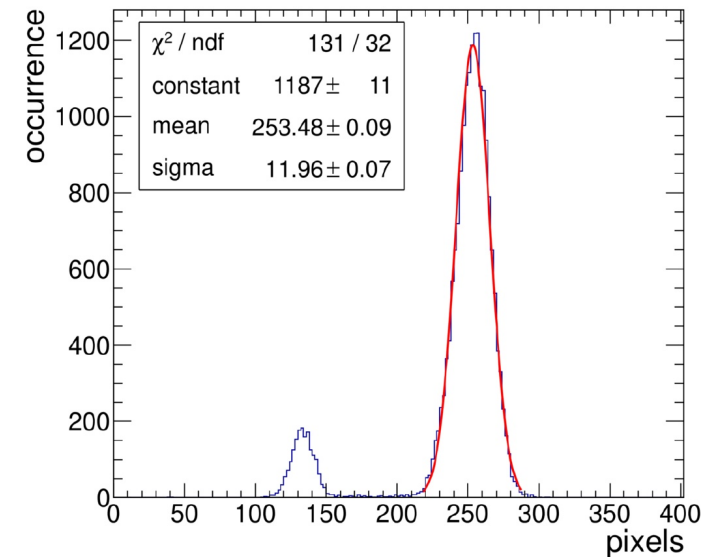
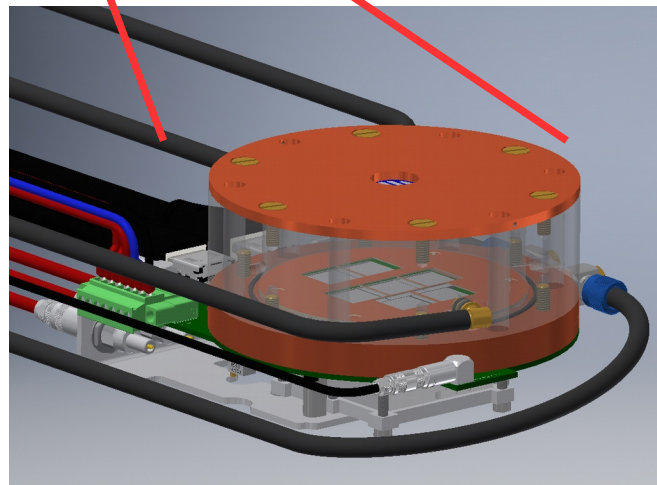
Detector requirements:

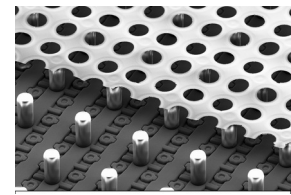
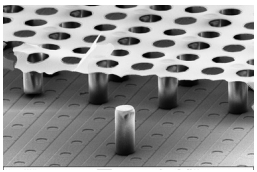
- Radiopure materials
- Good background separation (distinguish round X-rays and longer tracks)
- Good energy resolution
- Very low dead time

=> Detector optimized for spatial and energy resolution:

- Gas mixture
(Ar:iC₄H₁₀ : 97.7:2.3)
- Electric fields
(E_{drift} = 500 V/cm)
- Gas gain (G~ 3000) and
- Analysis (pixel counting).

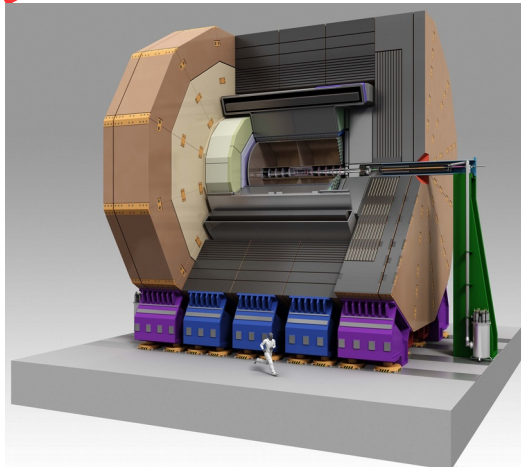
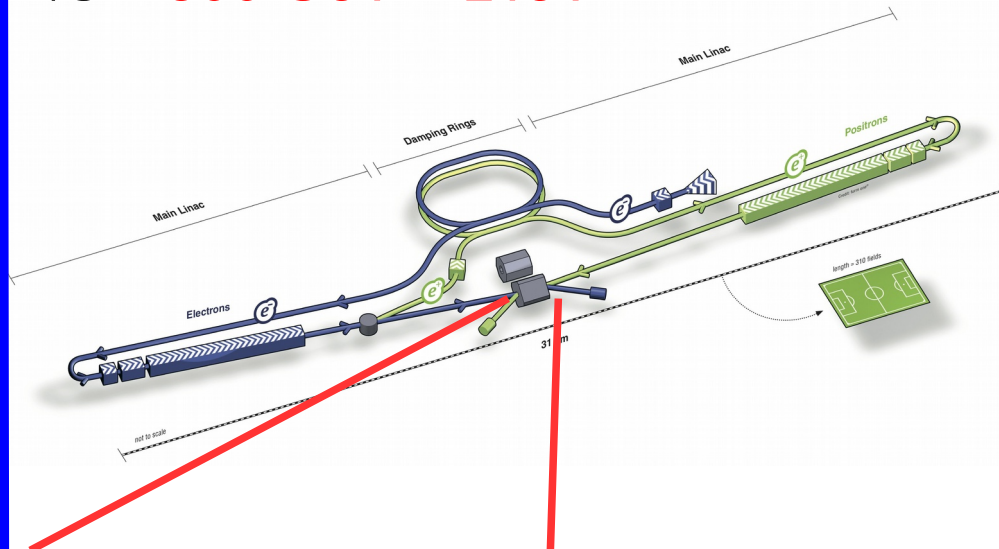
During the study energy resolutions $\sigma_E/E=3.85\%$ for the photopeak of ⁵⁵Fe could be reached.





Application: ILC

International Linear Collider (ILC)
is a linear e^+e^- colliders with
 $\sqrt{s} = 500 \text{ GeV} - 1\text{TeV}$



International Large Detector
- Standard HEP detector
- TPC as main tracker

TPC Requirements :

Parameter	r_{in}	r_{out}	z
Geometrical parameters	329 mm	1808 mm	± 2350 mm
Solid angle coverage	up to $\cos\theta \simeq 0.98$ (10 pad rows)		
TPC material budget	$\simeq 0.05 X_0$ including outer fieldcage in r $< 0.25 X_0$ for readout endcaps in z		
Number of pads/timebuckets	$\simeq 1-2 \times 10^6/1000$ per endcap		
Pad pitch/ no.padrows	$\simeq 1 \times 6 \text{ mm}^2$ for 220 padrows		
σ_{point} in $r\phi$	$\simeq 60 \mu\text{m}$ for zero drift, $< 100 \mu\text{m}$ overall		
σ_{point} in rz	$\simeq 0.4 - 1.4$ mm (for zero - full drift)		
2-hit resolution in $r\phi$	$\simeq 2$ mm		
2-hit resolution in rz	$\simeq 6$ mm		
dE/dx resolution	$\simeq 5 \%$		
Momentum resolution at $B=3.5$ T	$\delta(1/p_t) \simeq 10^{-4}/\text{GeV}/c$ (TPC only)		

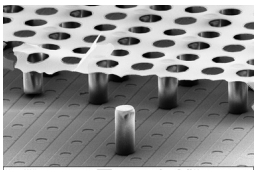
Benefits of GridPix readout:

- Lower occupancy \rightarrow better track finding
- Identification/removal of δ -rays/kinks
- Improved dE/dx \rightarrow primary e^- counting

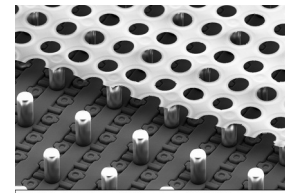
But to readout the TPC with GridPixes:

$\sim 100-120$ chips/module
 240 module/endcap (10 m^2)

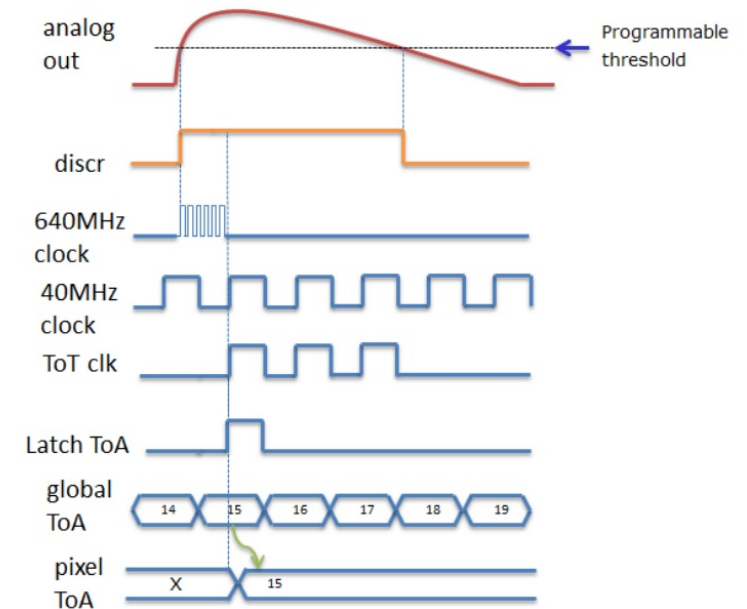
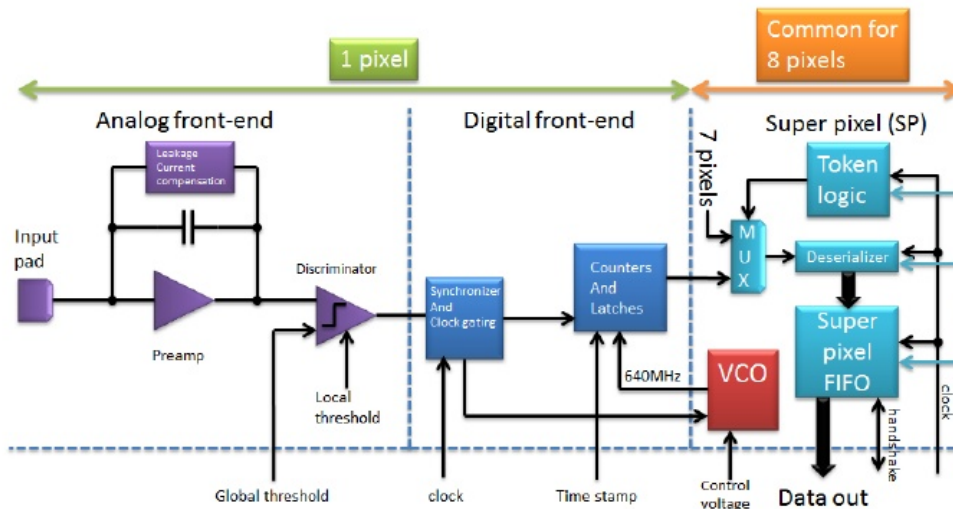
$\rightarrow 50000-60000$ GridPixes

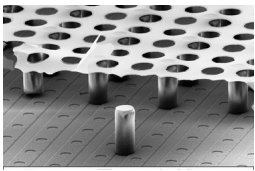


Timepix3

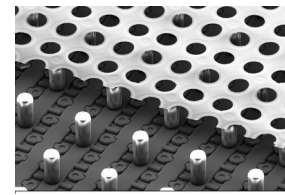


CMOS technology	130 nm, 8-metal stack
Pixels	256 × 256
Pixel size	55 × 55 μm ²
Acquisition modes	Charge and time Time only Event counting and integral charge
Zero suppressed readout	YES
Dead time per pixel	ToT Pulse time + 475 ns
Timing resolution	1.5625 ns (640 MHz)
On-chip power pulsing	YES
Output bandwidth	Up to 5.12 Gbps (8 × 640 Mbps)
I/O	SLVS, 8b/10b, 8 output links for data

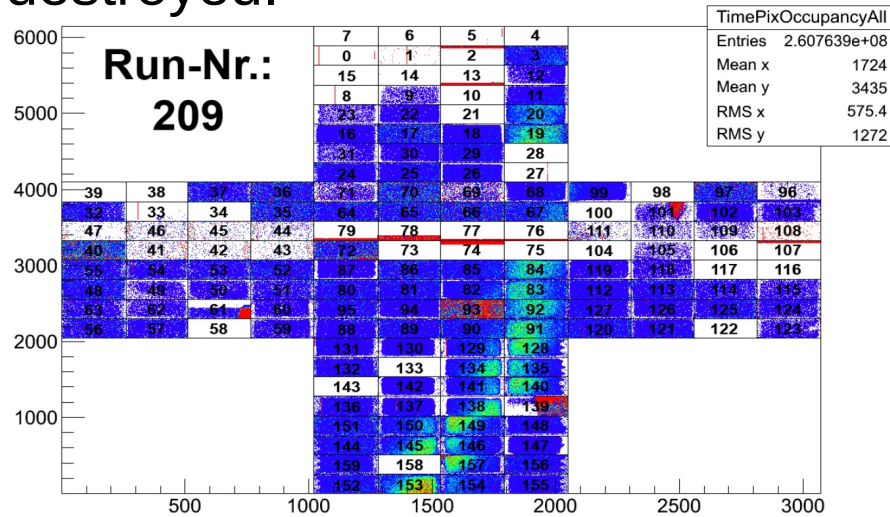




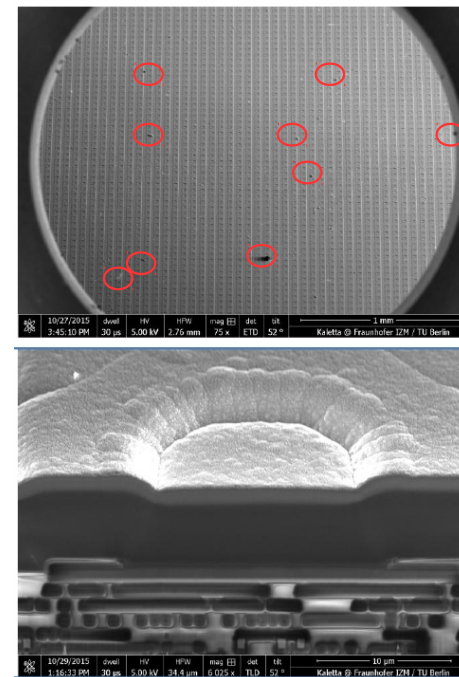
Protection Layer



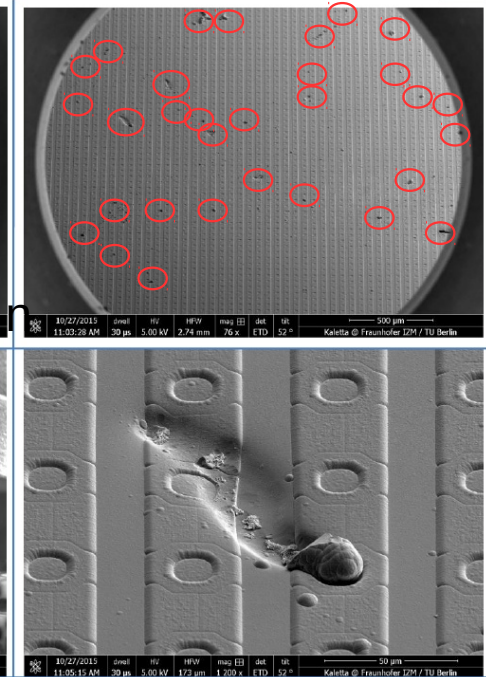
During a 2 week test beam (5 GeV e-) about 19 out of 160 chips were destroyed.



IZM 5



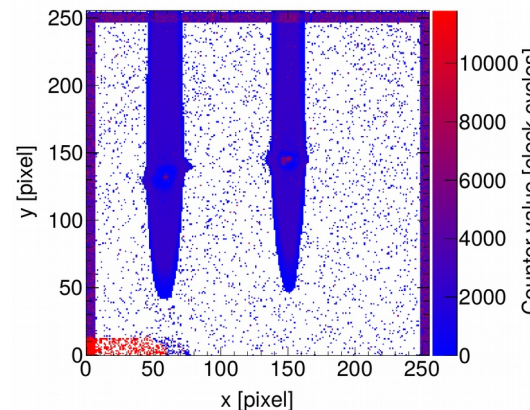
IZM 6



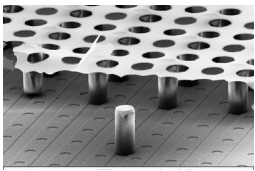
Reason identified: Machine depositing Si N_x caused defects in the protective layer during growths.

Process has been switched to a different machine.

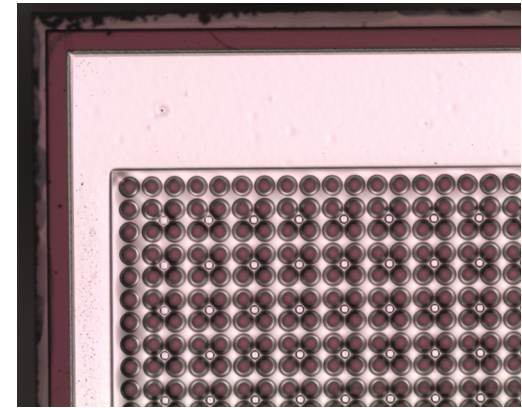
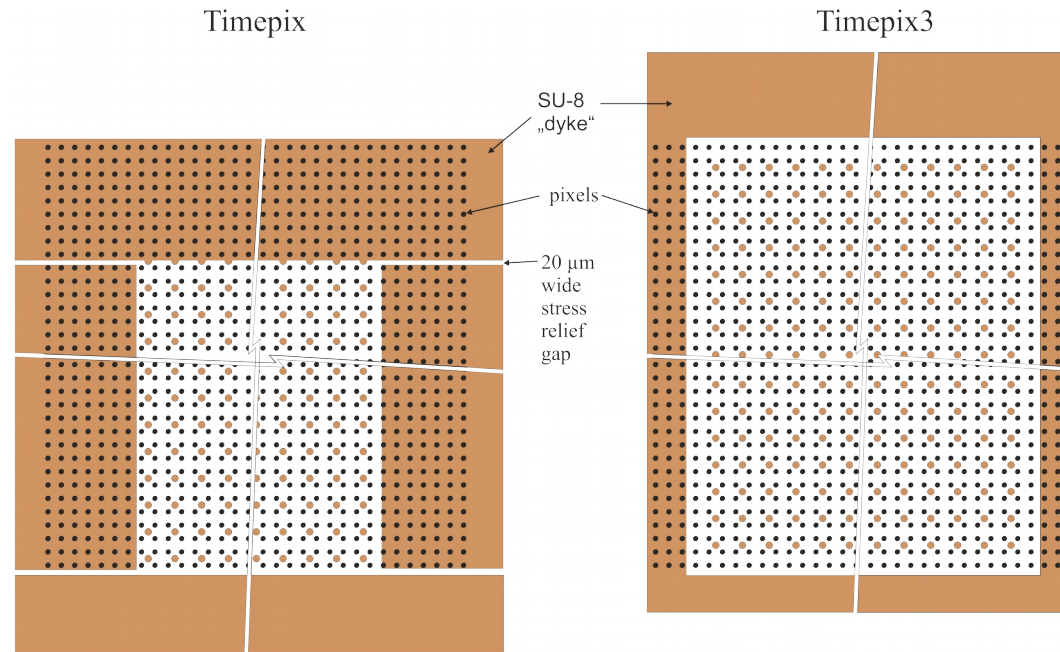
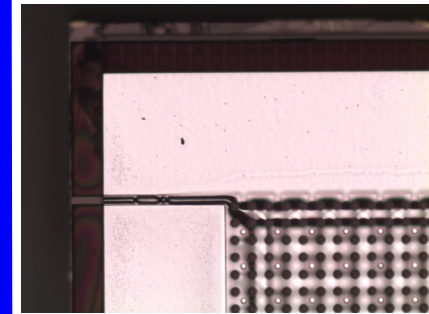
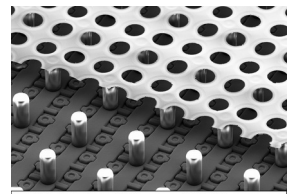
→ no defects anymore



Detector at 550V shows constant discharges: >10⁷ discharges in a few hours
 → Detector still works and shows good σ_E/E afterward

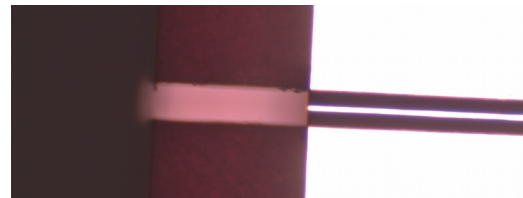


New Grid Design

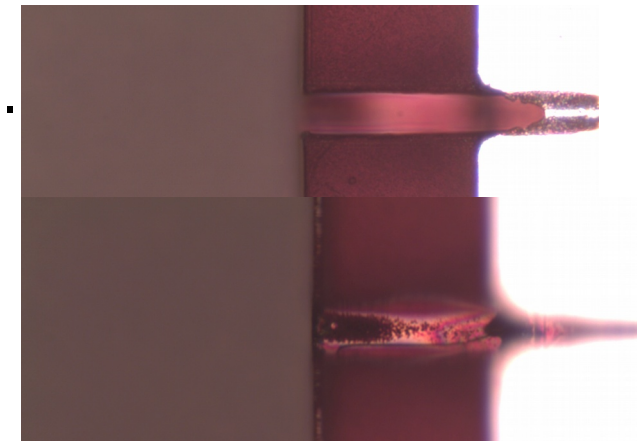
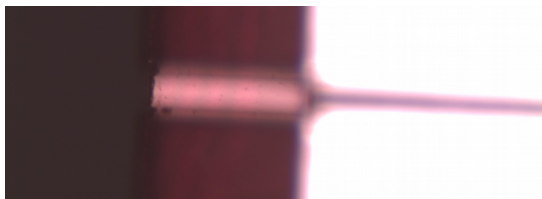


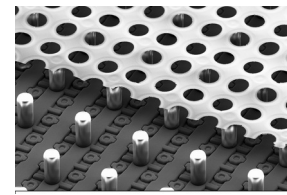
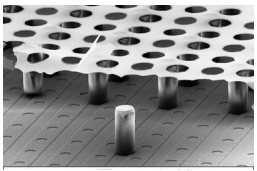
5762 of 65536 pixels covered => loss of 8.7 % of active area

1536 of 65536 pixels covered => loss of 2.3 % of active area



Grid sags in the stress relief gaps.
At high gains these places are prone for discharges.
=> gaps have been removed





Production at IZM

Production was set up at the Fraunhofer Institut IZM at Berlin.
This process is wafer-based → batches of up to 4 wafers (105 chips each)
at a time.



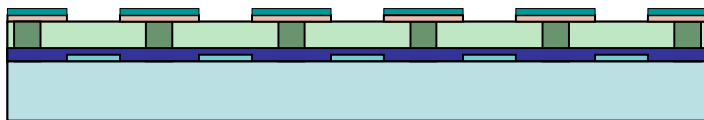
1. Formation of Si_xN_y protection layer
(to protect chip from discharges)



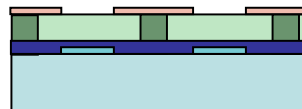
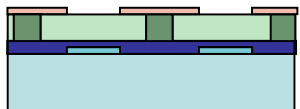
2. Deposition of SU-8



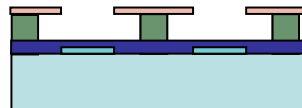
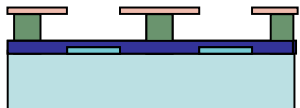
3. Pillar structure formation



4. Formation of Al grid

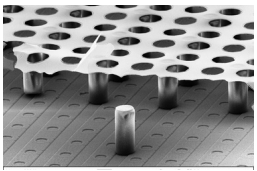


5. Dicing of wafer

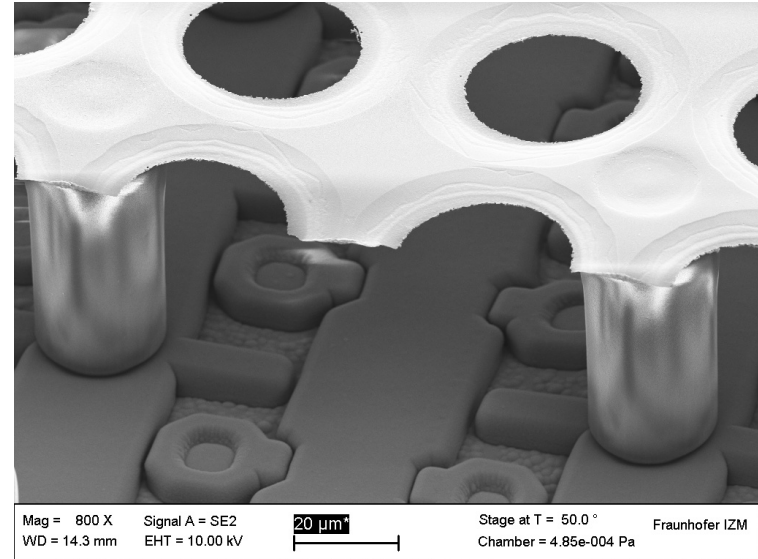
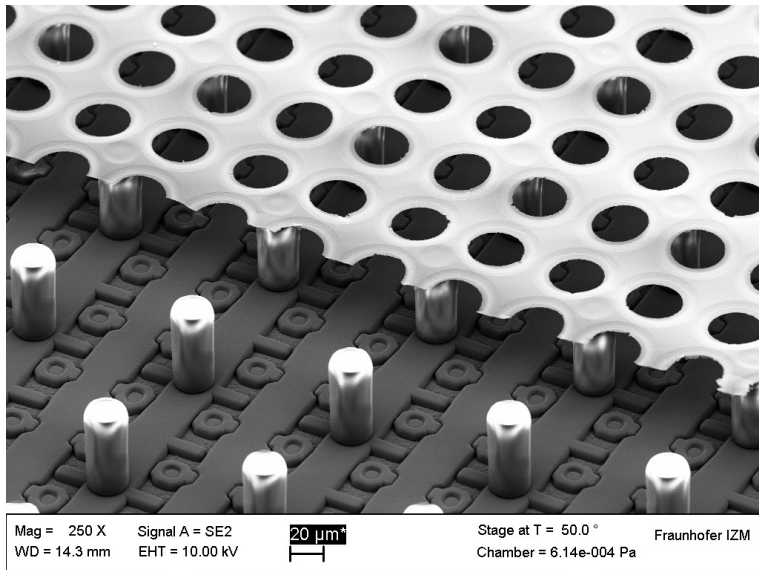
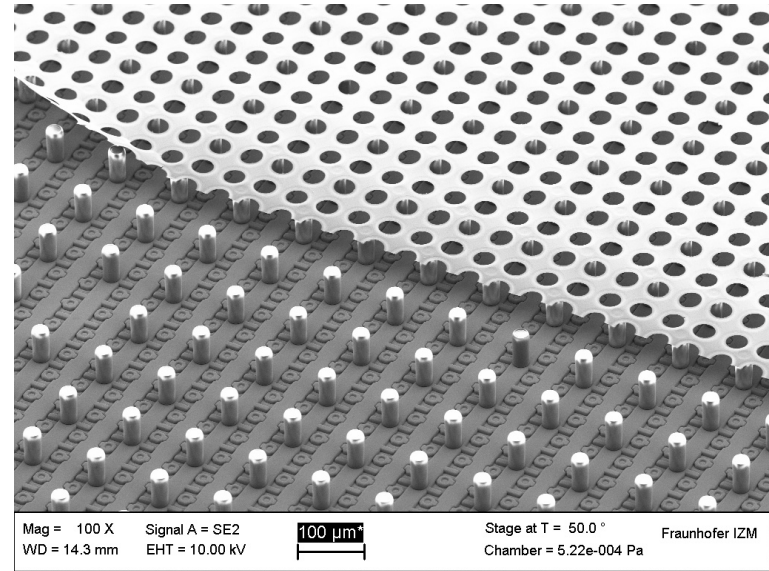
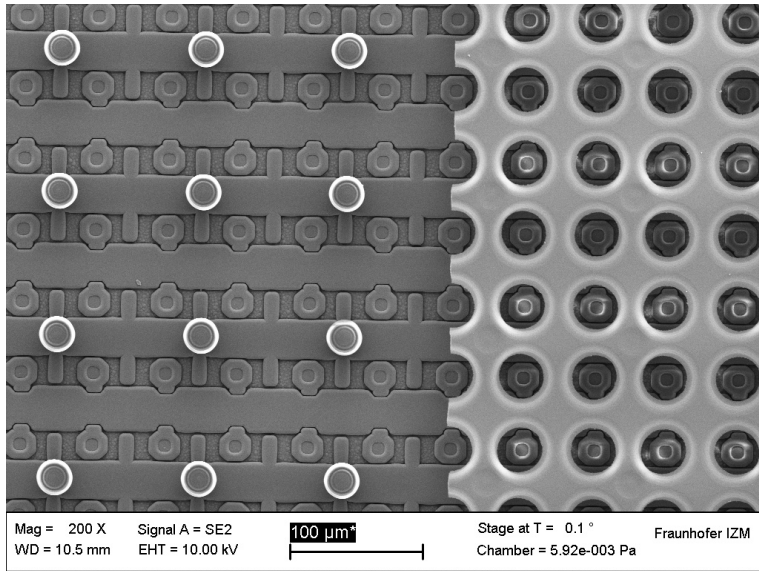
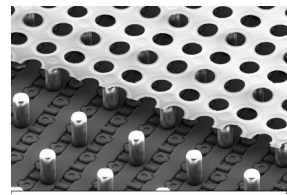


6. Development of SU-8

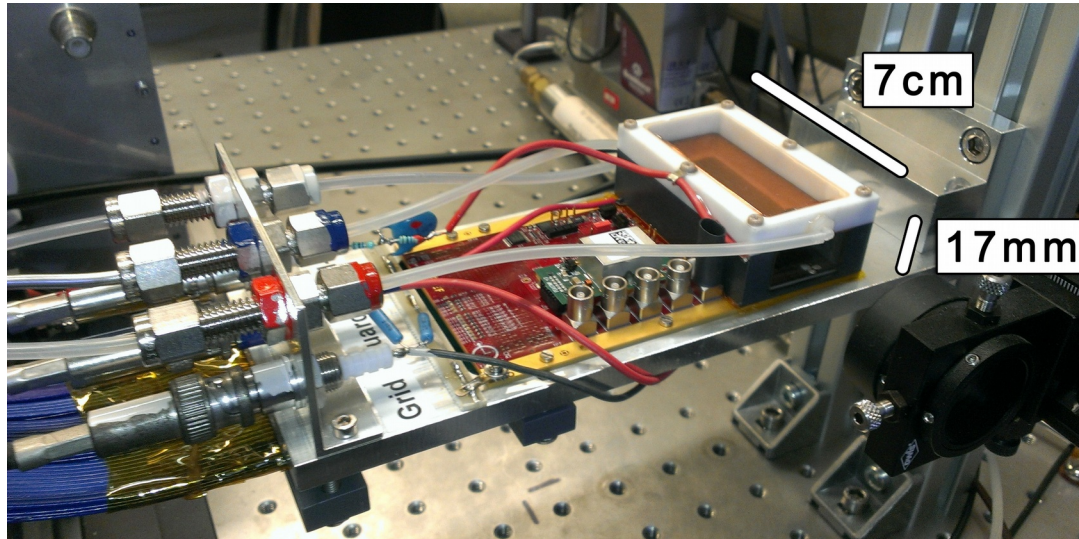
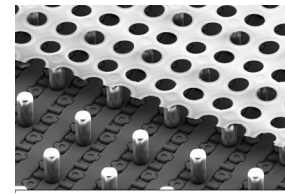
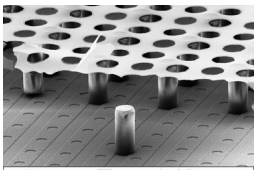




Pictures



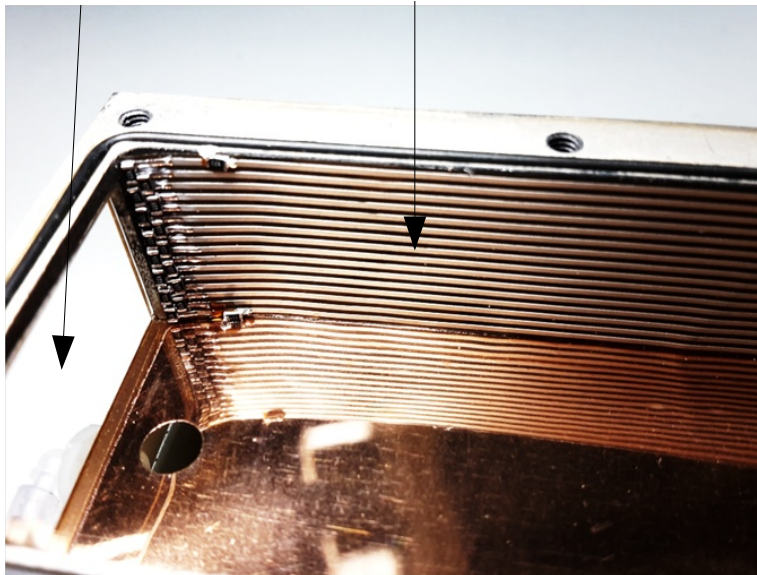
First GridPix-Detector with TP3



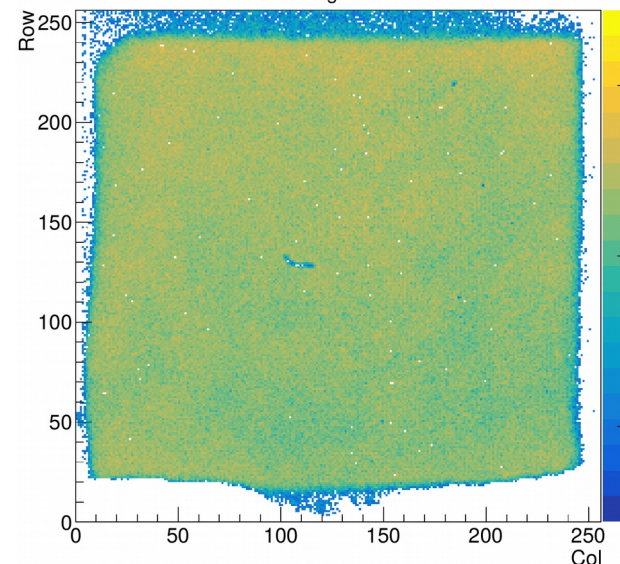
Gas: Ar:CF₄:iButane 95:3:2
 E_{drift} : 200 V/cm
 d_{max} : 17 mm

window

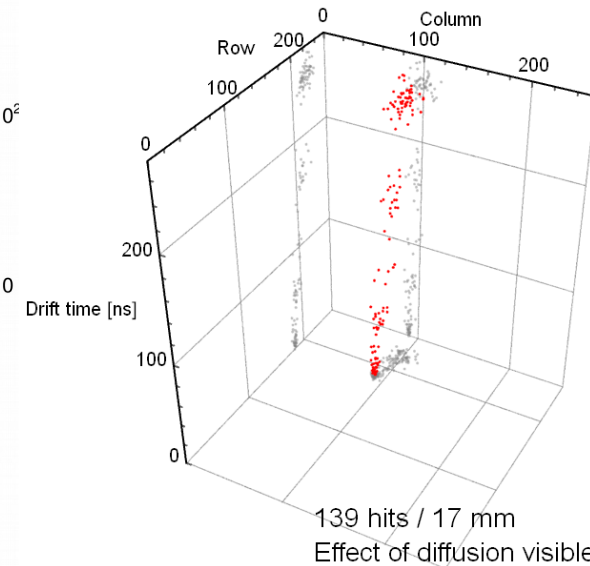
Field shaper



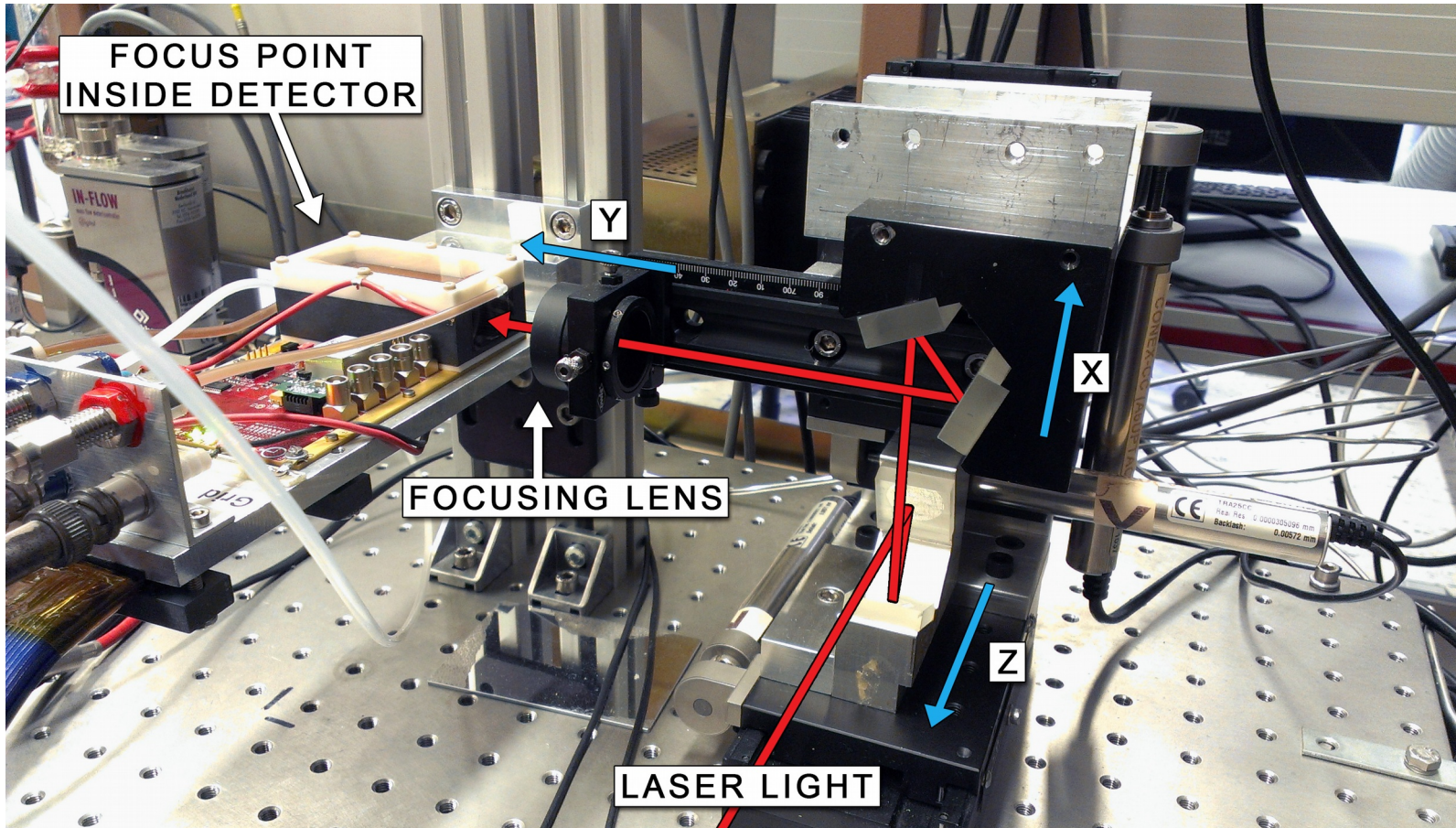
⁹⁰Sr source, $V_{\text{grid}} = 330\text{V}$, T2K



Cosmic muon

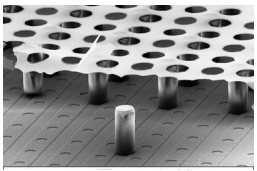


Laser Setup at Nikhef

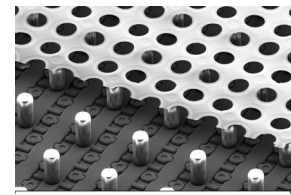


- pulsed UV nitrogen laser
 $\lambda = 337 \text{ nm}$
- duration:
1 ns
- energy:
few μJ

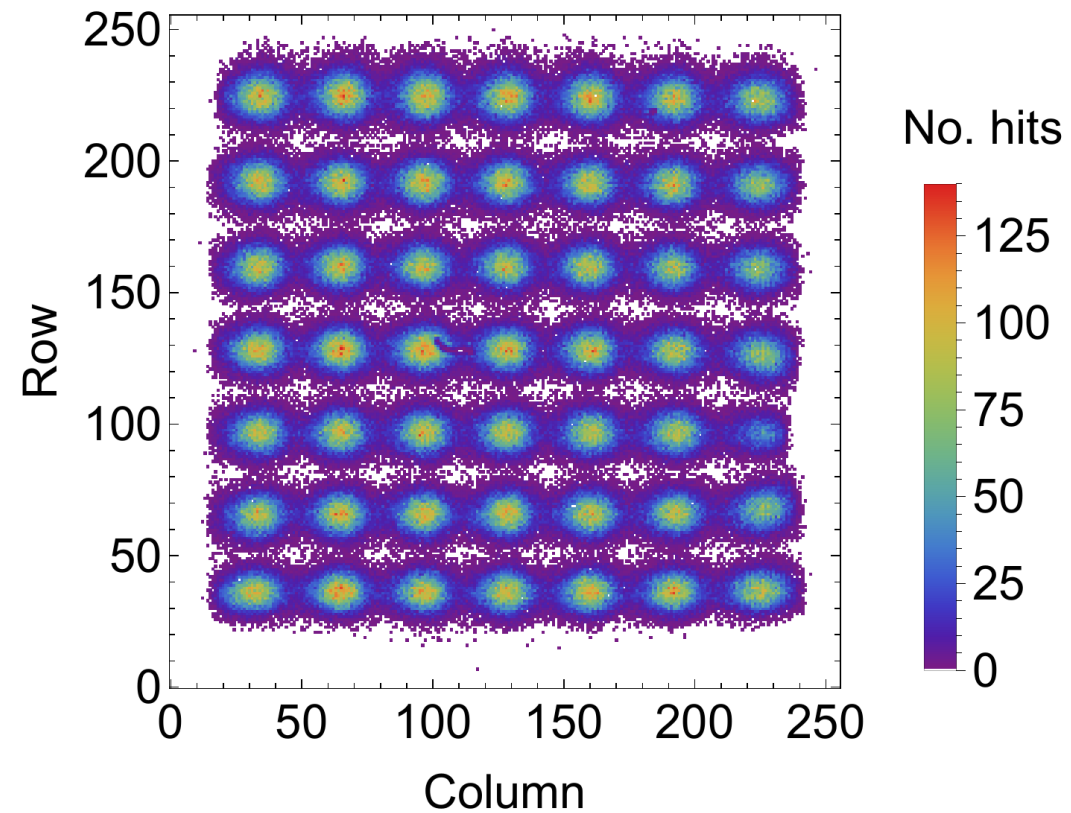
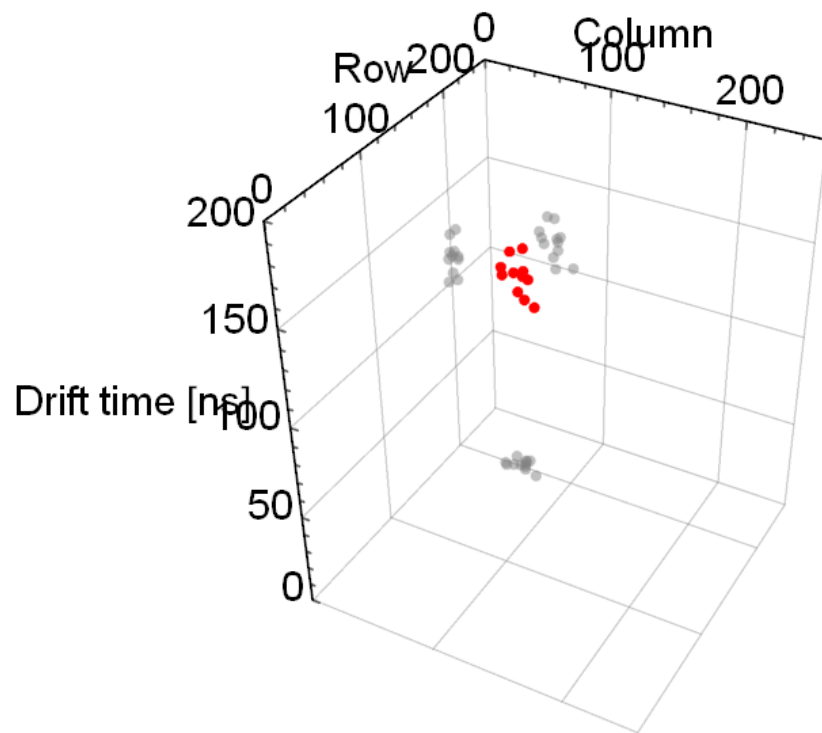
- divergence: near diffraction limit
- double photon absorption, ionization enhanced by traces of TMPD
=> ionization is merely confined to the focal point

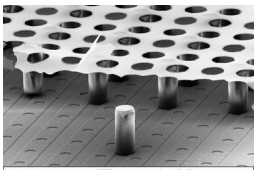


Events

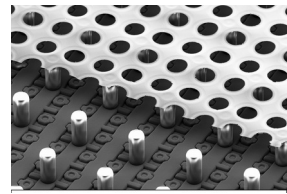


- About 10 hits per laser pulse
- 960 laser pulses per spot
- Spot size dominated by diffusion. About 5 pixels (standard deviation) in the example on the right.





Gas Parameters



Absolute position of laser not known

→ use differences of two laser positions

Drift velocity: 6.6480 ± 0.007 cm/ μ s

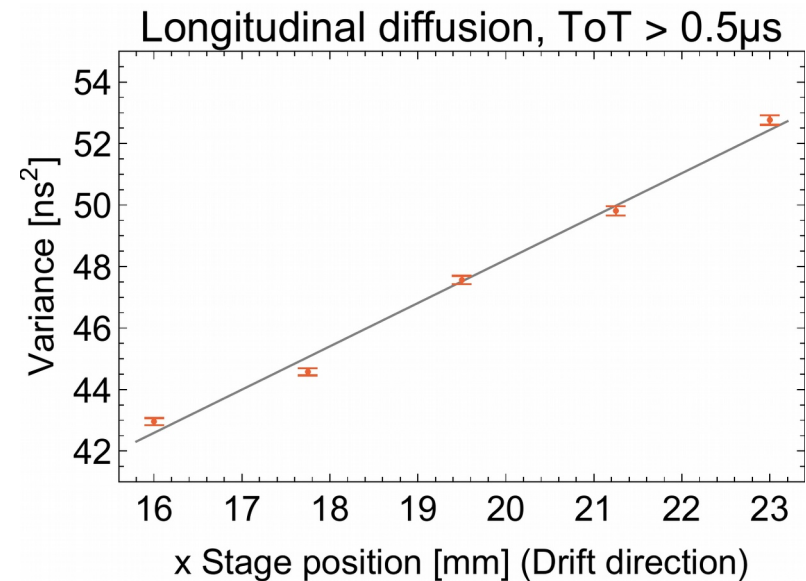
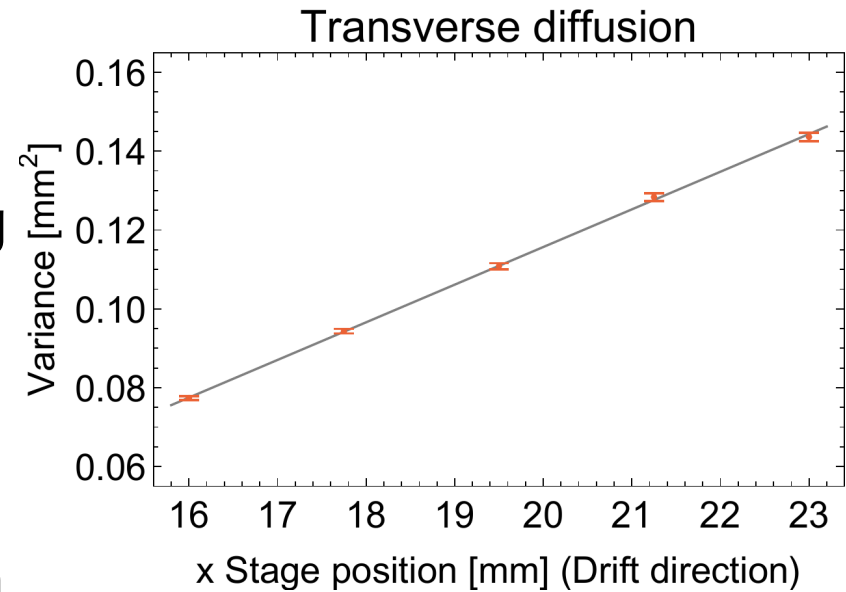
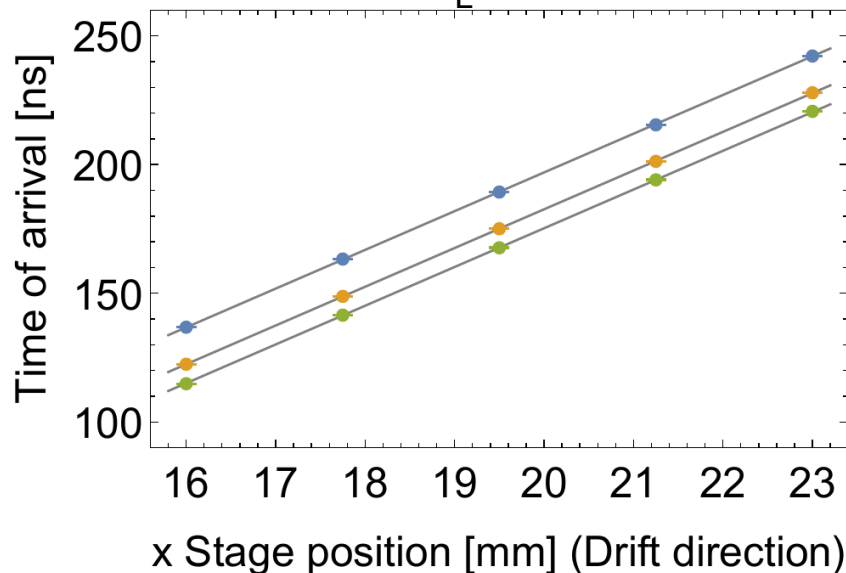
Because of time walk: split data according to collected charge

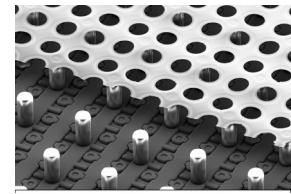
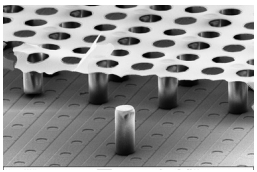
Spatial variance of charge distribution:

Transverse diff. $D_T = 309.0 \pm 2.2$ μ m/ \sqrt cm

Time variance of charge distribution:

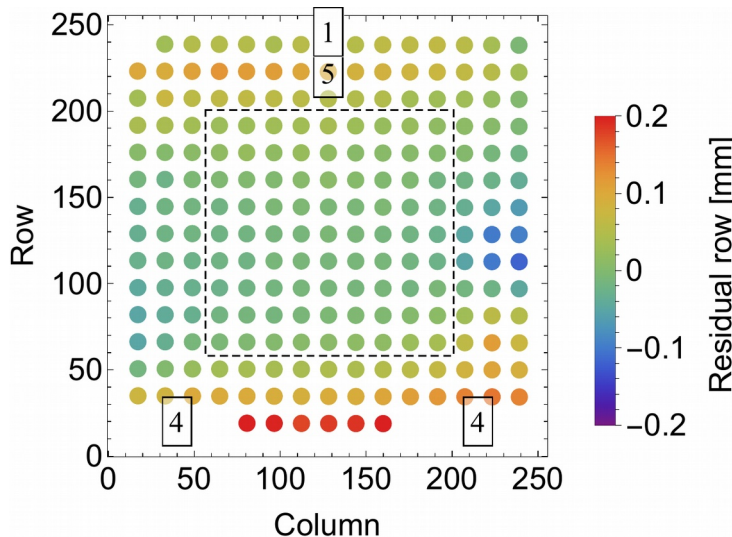
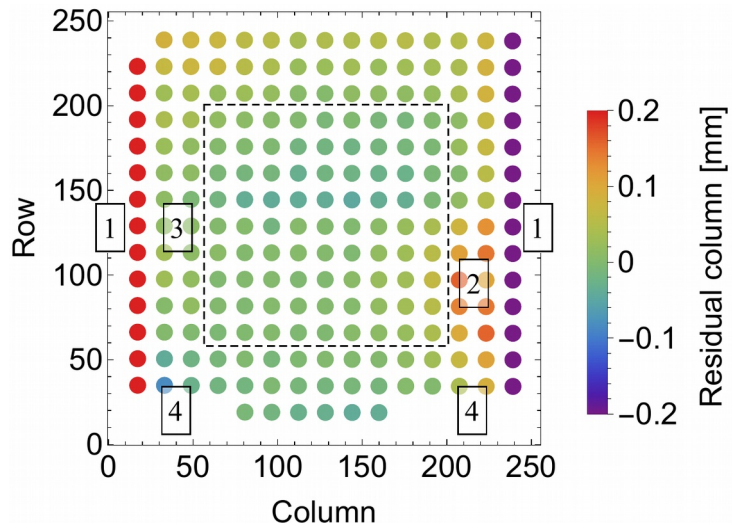
Longitudinal diff. $D_L = 249.4 \pm 2.2$ μ m/ \sqrt cm





Spatial Resolution

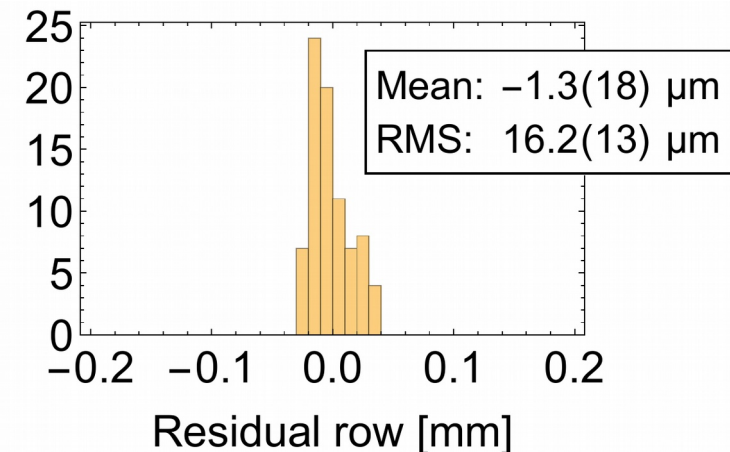
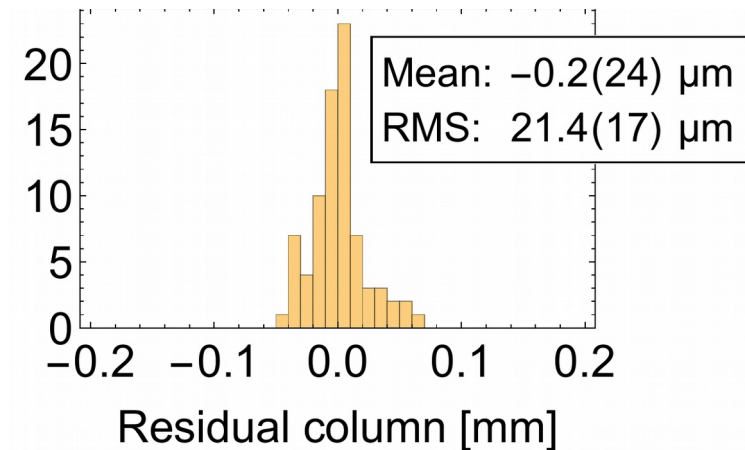
Residuals in x and y of each laser dot

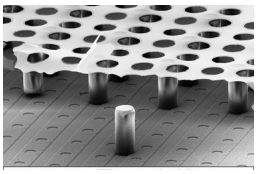


Outer part of detector shows larger residuals because of field distortions and grid inefficiencies. Central part has a very small residual distributions.

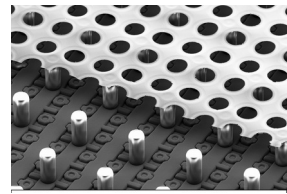
$d = 7.6 \text{ mm}$
 $N_{\text{pulses}} = 960$
 \Rightarrow spatial res $\sim 20 \mu\text{m}$

1. partially contained dots
2. low efficiency pixels
3. field distortions due to field cage
4. grid peeling off
5. guard electrode distorted





Plans New Module



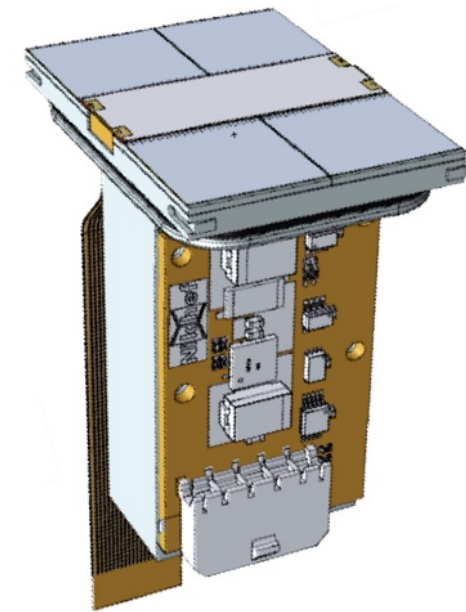
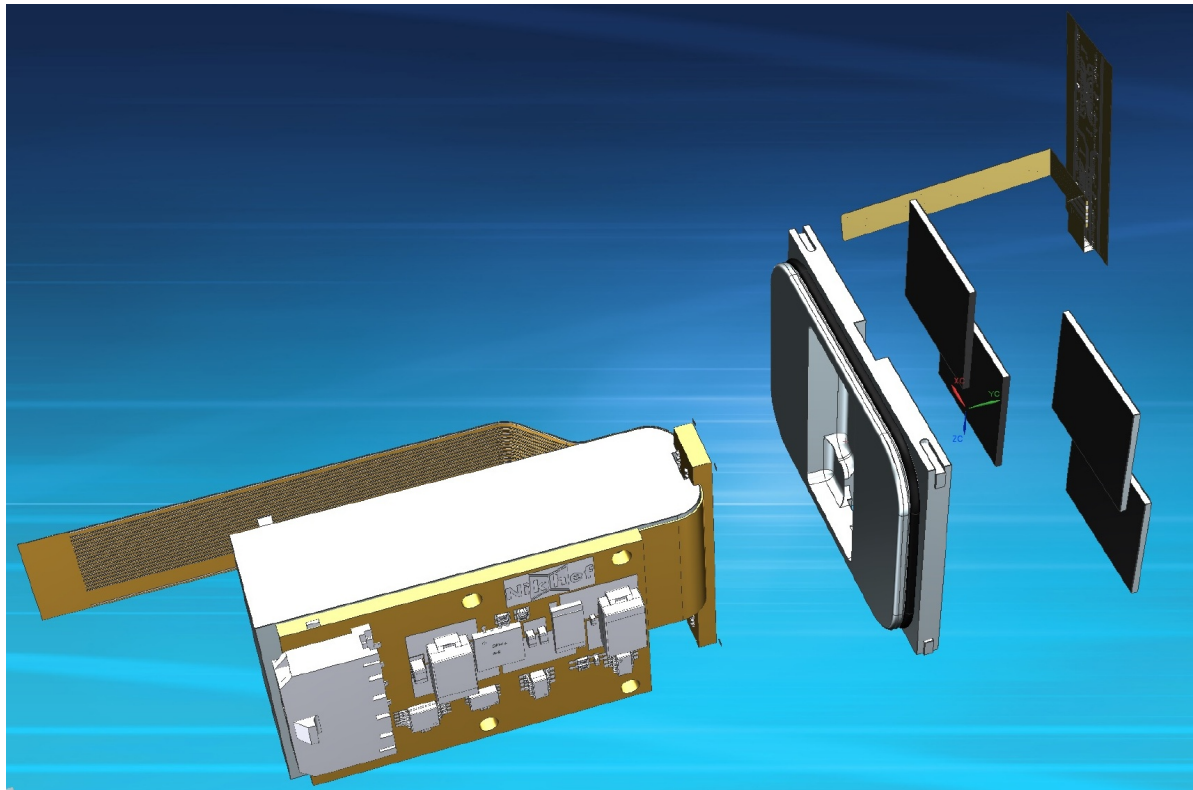
Longterm plan: built a LCTPC – module with about 100 GridPixes

Module size: $22 \times 17 \text{ cm}^2$ – keystone shaped

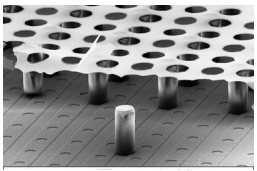
GridPixes are grouped into smaller units (4-8 GridPixes)

Short term plan: start with a module equipped with 1 or 2 of the small units

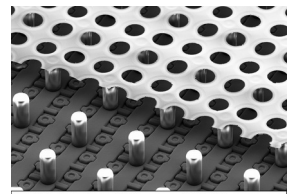
Currently: Quads, designed to minimize the dead area



Quad assembly



Summary



GridPix based on Timepix has demonstrated good performance in several applications. But limited because of Timepix performance.

New ASIC, Timepix3, has been developed which has multi-hit capability, a time resolution of 1.56 ns, gives charge and time information for each pixel and has a continuous readout.

InGrids have been built on top of Timepix3 forming new GridPixes. For this

- the quality of the protections layer has been improved
- the grid layout has been modified to decrease the covered pixels from 8.7 % to 2.3 %.

A detector has been built and tested with a laser setup.

Good performance could be demonstrated at the center of the chip.

E-field distortion expected from detector design.

New larger area detectors are in preparation.