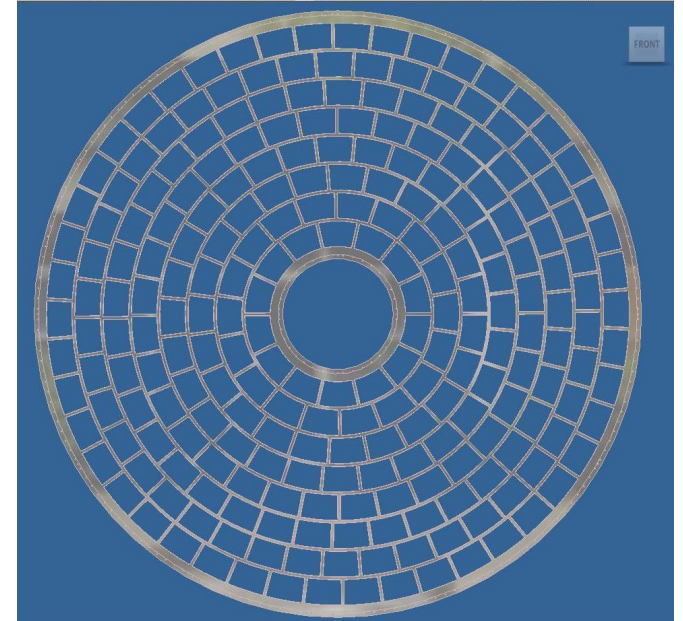
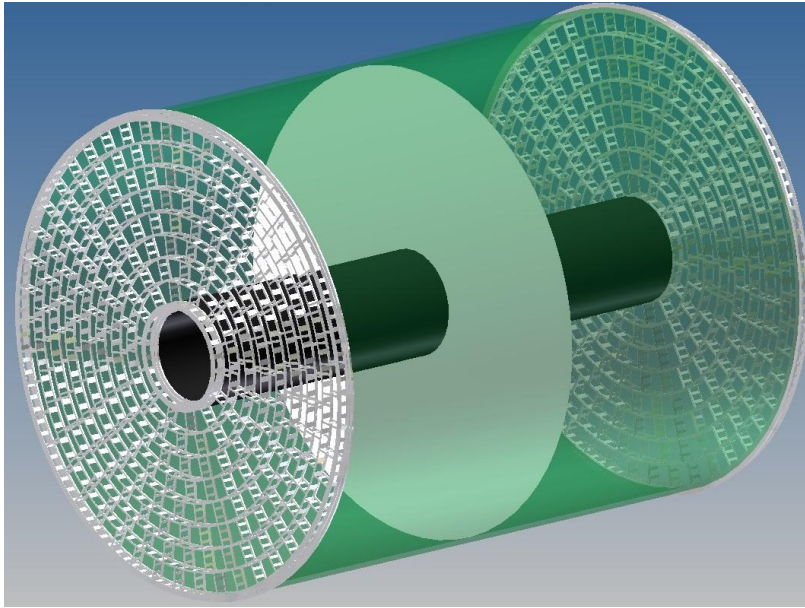


(Pixel) modules for ILD TPC

- LCTPC module development
- TimePix1 modules
- Concept proposal for engineered TimePix3 module

TPC design



- Endcaps made with spaceframes
- Allows stable positioning of detector modules to $<50 \mu\text{m}$
- Deflection under 2.1 mbar overpressure is 0.22 mm
- Mass is 136 kg/endplate
- 10 m² per endcap
- 8 rows of MPGD detector modules; module size $\sim 17 \times 22 \text{ cm}^2$
- 240 modules per endcap
- Endplate is 8% X_0
- Readout modules+electronics 7% X_0
- Power cables 10% X_0

Some numbers on resolution (1)

- $p \cos \lambda = 0.3 B R$ B [Tesla], R [m], p [GeV]
- Sagitta $s \approx L^2 / 8R$ $L \approx$ pathlength
- $B=4T, p=100\text{GeV}, L=1.2\text{m} \Rightarrow R=83.3\text{m}$
- $\Rightarrow s=2.16 \text{ mm}$

Some numbers on resolution (2)

- $B=4\text{T}$, $p=100\text{GeV}$, $L=1.2\text{m}$ $\Rightarrow R=83.3\text{m}$
- $\Rightarrow s=2.16\text{ mm}$
- TPC alone (pad readout ~ 200 points):
 $\Delta 1/p = \Delta p/p^2 \sim 10^{-4}\text{ GeV}^{-1} \Rightarrow \Delta p/p = 10^{-4} p$
- $P = 100\text{ GeV}$: $\Delta p/p = 10^{-2} = \Delta s/s$
- $\Delta s = 10^{-2} s \Rightarrow \Delta s = 22\text{ }\mu\text{m} \text{ !!!}$

Some history (not complete)

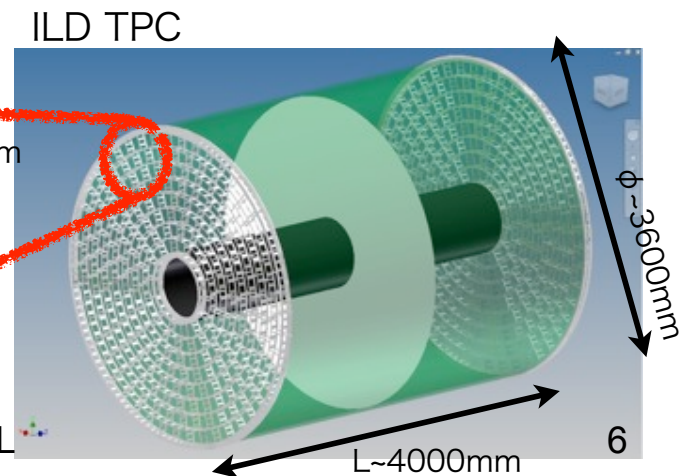
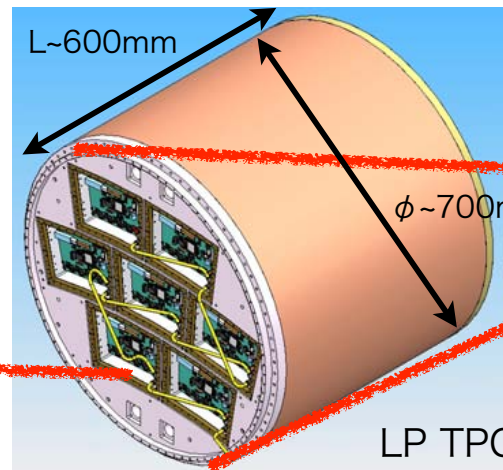
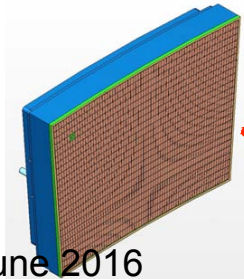
- 2008: 1T magnet + Large Prototype TPC; first Micromegas module test (Saclay)
- 2009 ++: double-GEM (Japanese) and triple-GEM (DESY) modules tests
- End-2010: first (single) Octopuce TimePix1 module test (Nikhef+Saclay)
- 2012 ++: 7-module Micromegas (with integrated electronics)
- 2014: 2 (single) Octopuce (16 TimePix1) + 5 Micromegas (Nikhef+Saclay) modules; synchronised readout
- 2015: 3 multi-Oktoboard modules (Bonn); 160 TimePix1

Beam Tests of the Large Prototype TPC



- Large Prototype (LP) TPC is setup in DESY test beam, area T24/1. e^+/e^- from 1 to 6 GeV/c.
- PCMAG magnet: 1T magnet. ~~This year~~ modified to run with cryo coolers and closed cooling cycle.
- Mounted on 3-axis movable table.

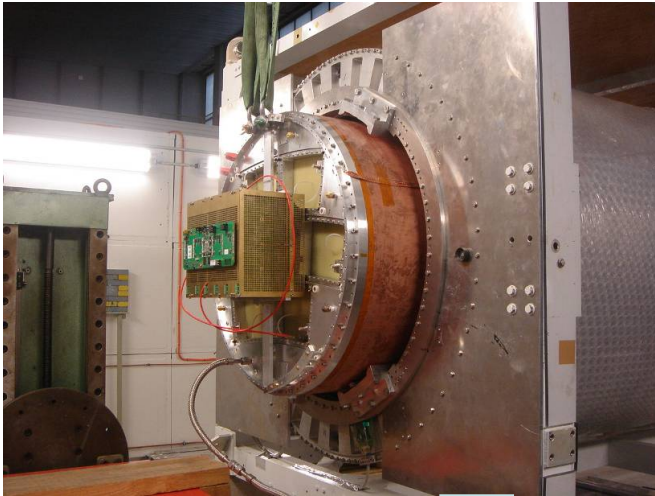
7 readout modules with the size of $\sim 230 \times 170 \text{mm}^2$ can be installed.



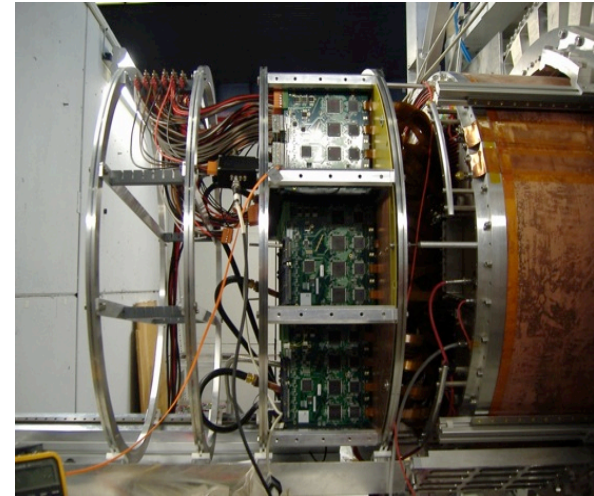
Jan Timmermans - LEPCOL

Several beam tests at DESY with LP (2008-2013) by LCTPC collaboration

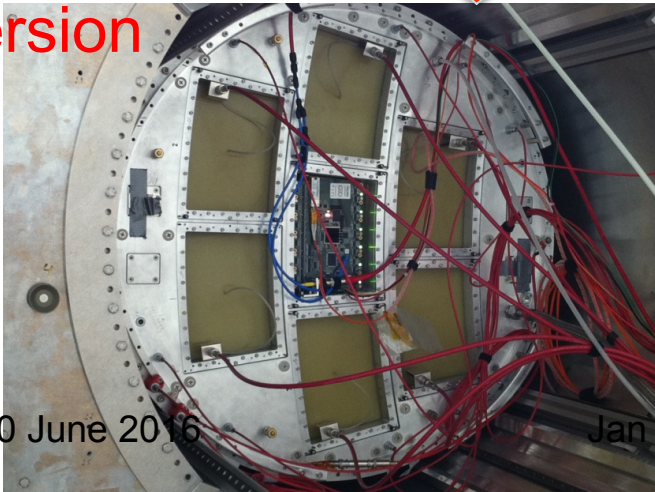
Micromegas (T2K readout)



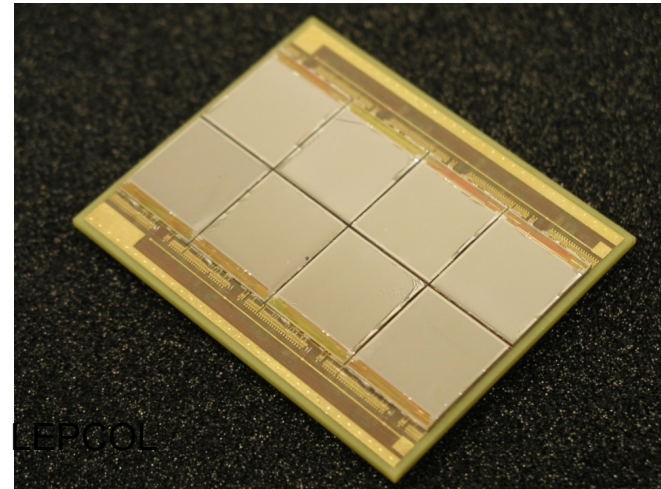
GEMs (Altro readout)



Integrated
version



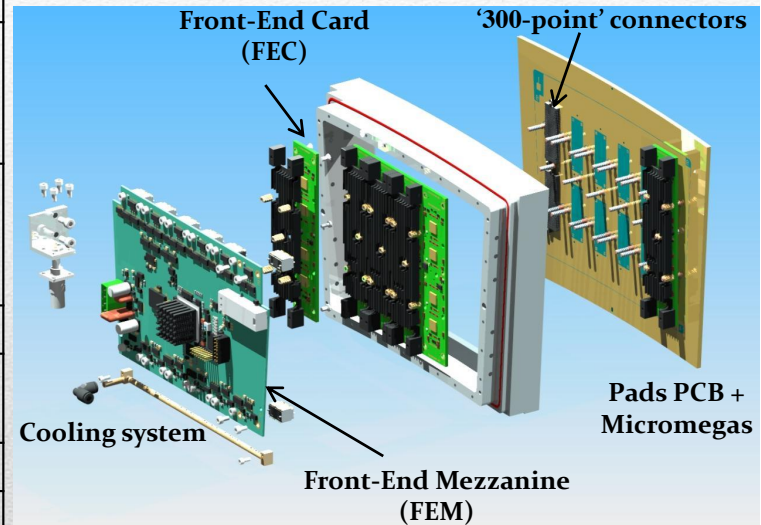
8-chip Ingrid module



Micromegas module

Material budget of a module

| | | M (g) | Radiation Length (g/cm ²) |
|---|-----------|-------|---------------------------------------|
| Module frame + Back-frame + Radiator (×6) | Al | 714 | 24.01 |
| Detector + FEC PCB (×6) + FEM | Si | 712 | 21.82 |
| 12 '300-point' connectors | Carbon | 30 | 42.70 |
| screws for FEC + Stud screws+ | Fe | 294 | 13.84 |
| Air cooling | brass | 12 | 12.73 |
| | Plexiglas | 128 | 40.54 |
| Average of a module | | 1890 | 21.38 |



Low material budget requirement for ILD-TPC:

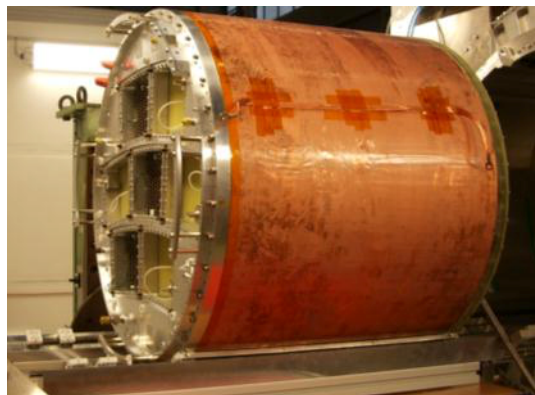
- Endplates: $\sim 25\% X_0$
(X_0 : radiation length in cm)

$$\frac{d}{X_0} = 0.236 < 0.25$$

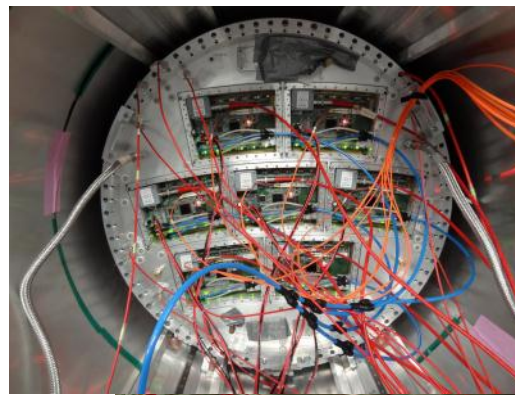
1T PCMagnet on lifting stage



Large Prototype TPC

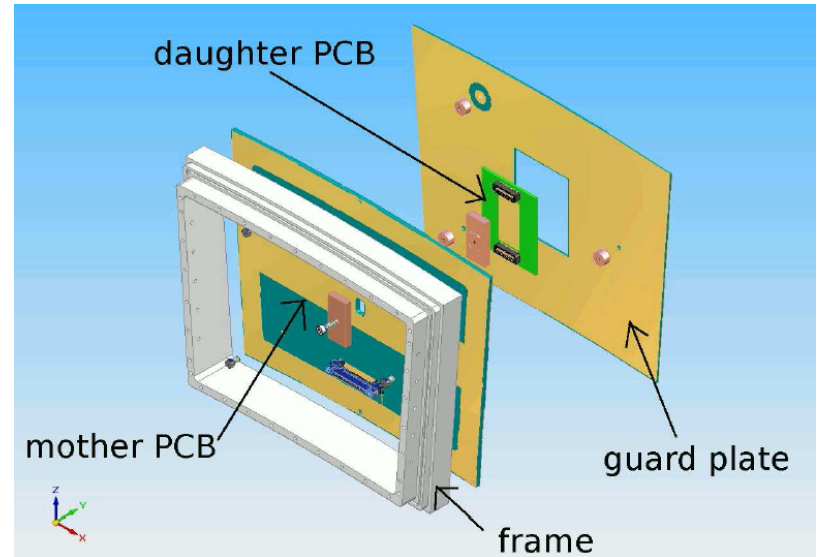
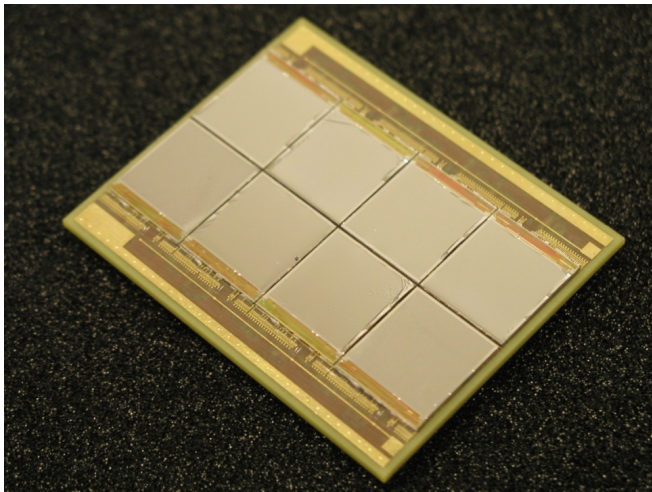


Enplate + 7 Micromegas modules

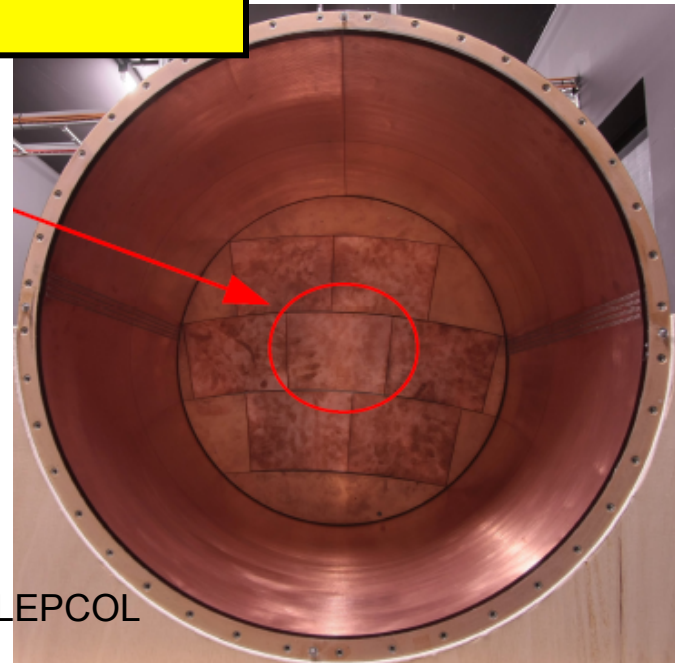
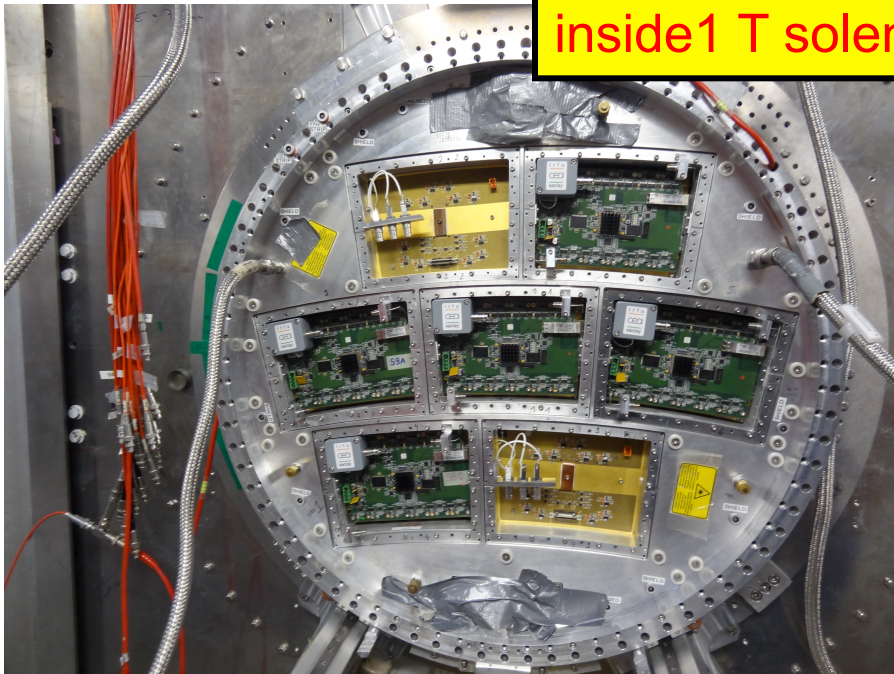


- Built by the collaboration LC-TPC
- Financed by EUDET & AIDA
- Located at DESY: 6 GeV e- beam
- Sharing out :
 - magnet: KEK, Japan
 - field cage: DESY, Germany
 - lifting stage: DESY, Germany
 - cosmic trigger: Saclay, France
 - beam trigger: Nikhef, Netherlands
 - endplate: Cornell, USA
 - Micromegas: Saclay, France,
Carleton U., Canada
 - GEM: Saga, Japan
Desy, Bonn, Germany
 - TimePix pixel: F, G, NL

8 Ingrids on daughter board

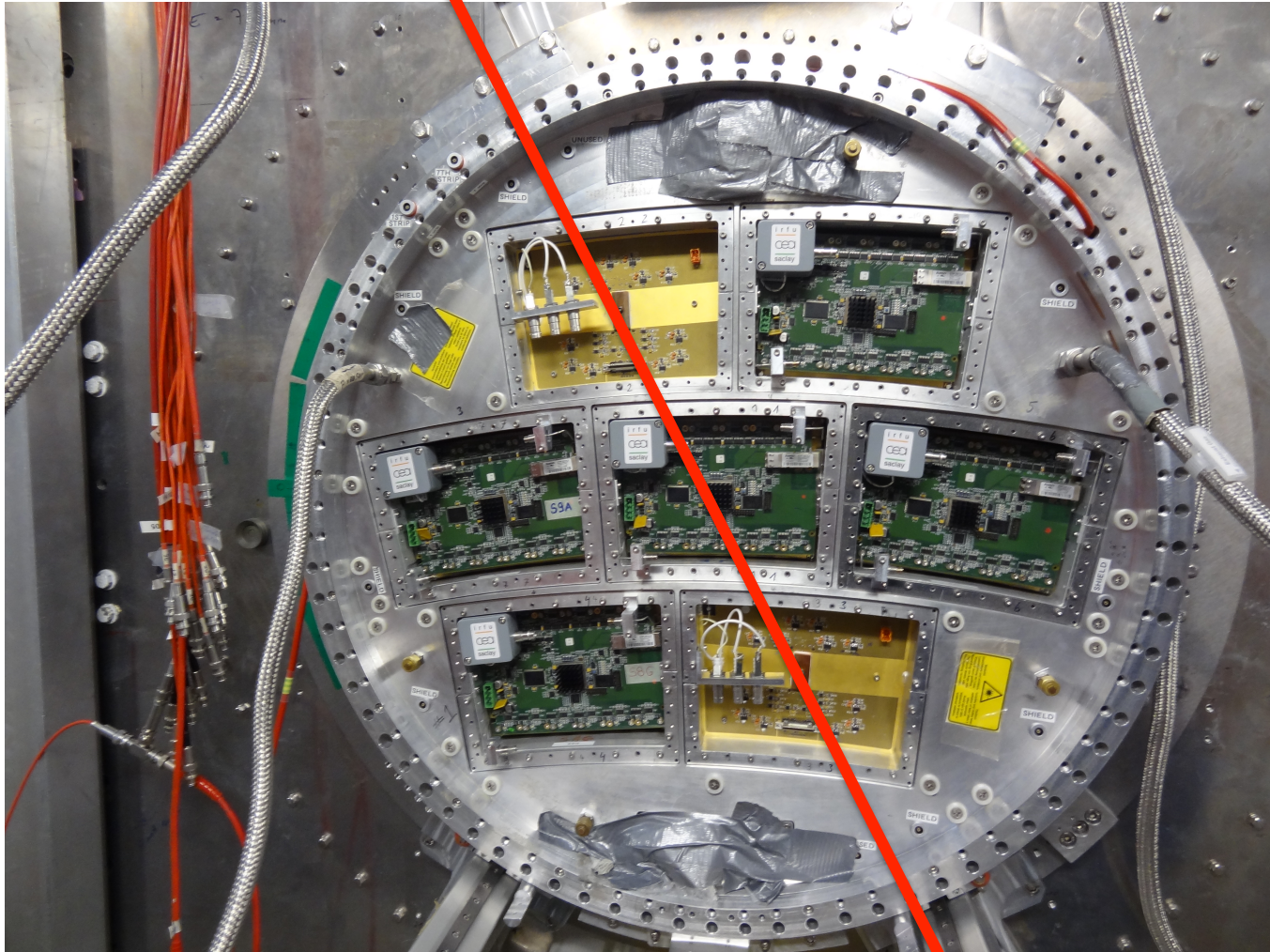


LPTPC with 7 detector slots inside 1 T solenoid

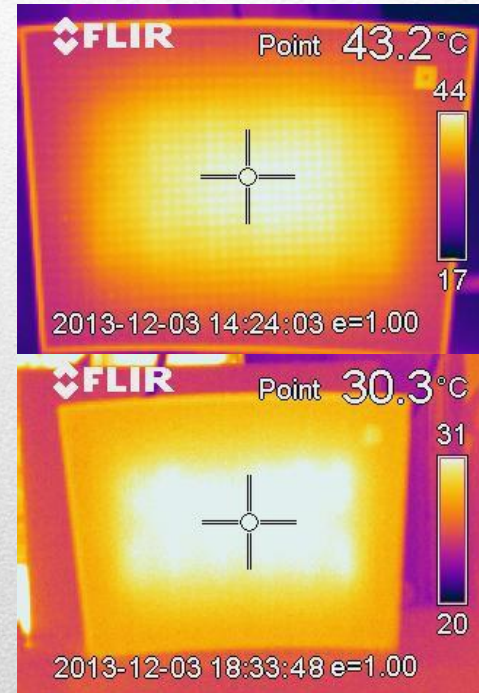
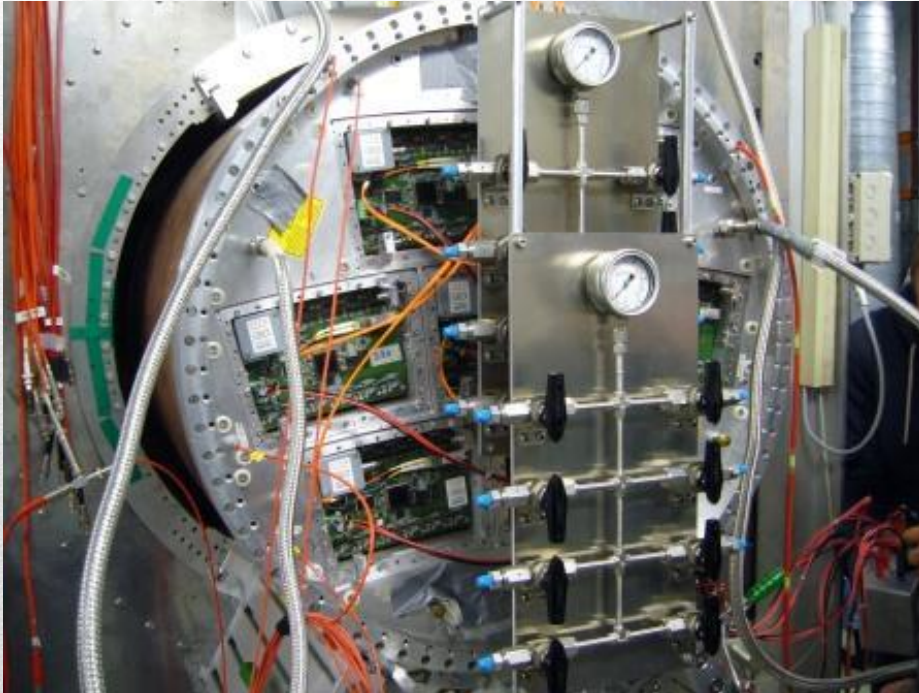


Beam

Diameter ~ 70 cm
Max. Drift ~ 58 cm



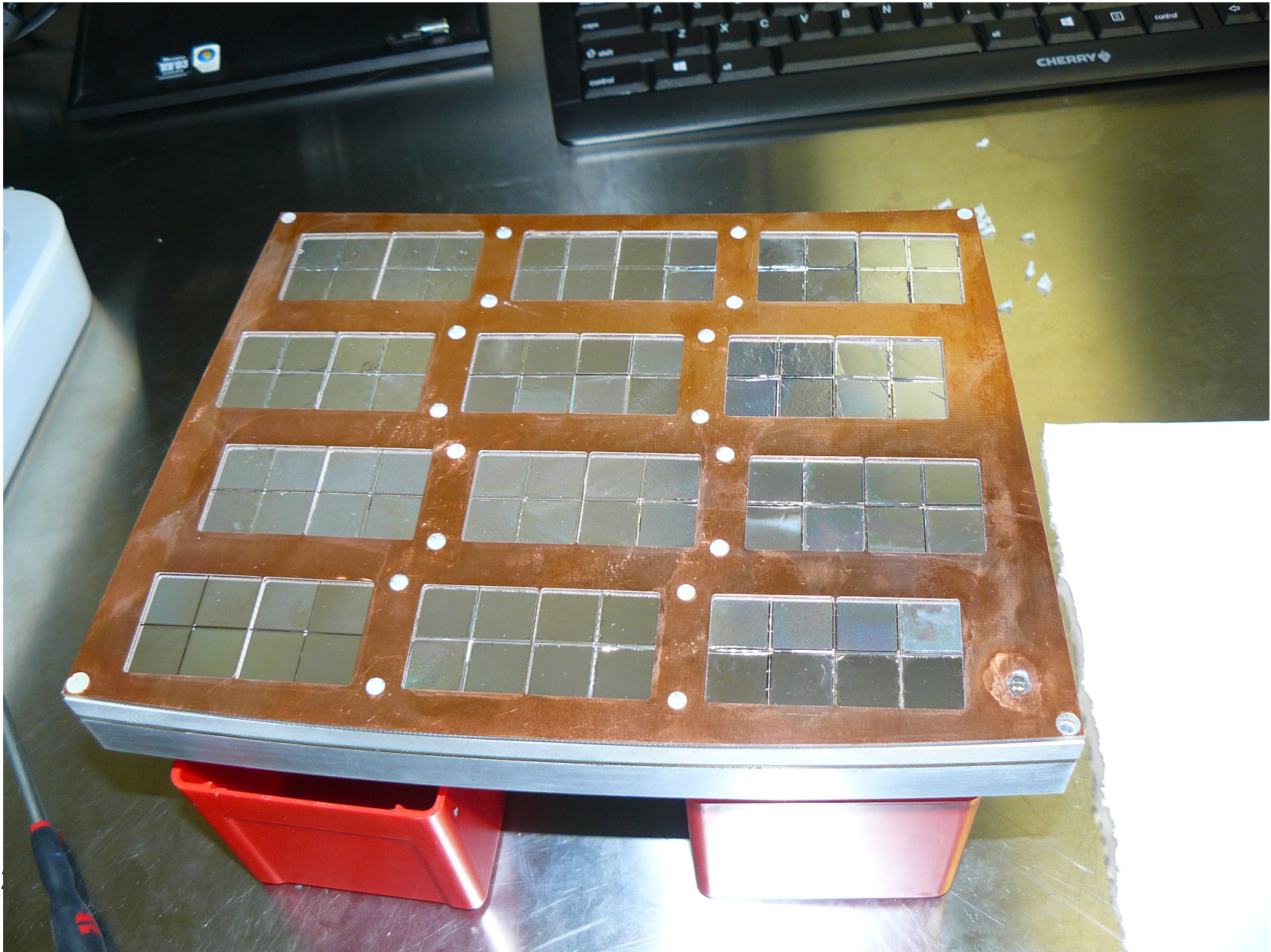
Tests with 1 module were performed at Nikhef in December
Tests with 7 modules are ongoing at DESY



2-phase CO₂ cooling

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Bonn 96-TimePix1 GridPix module

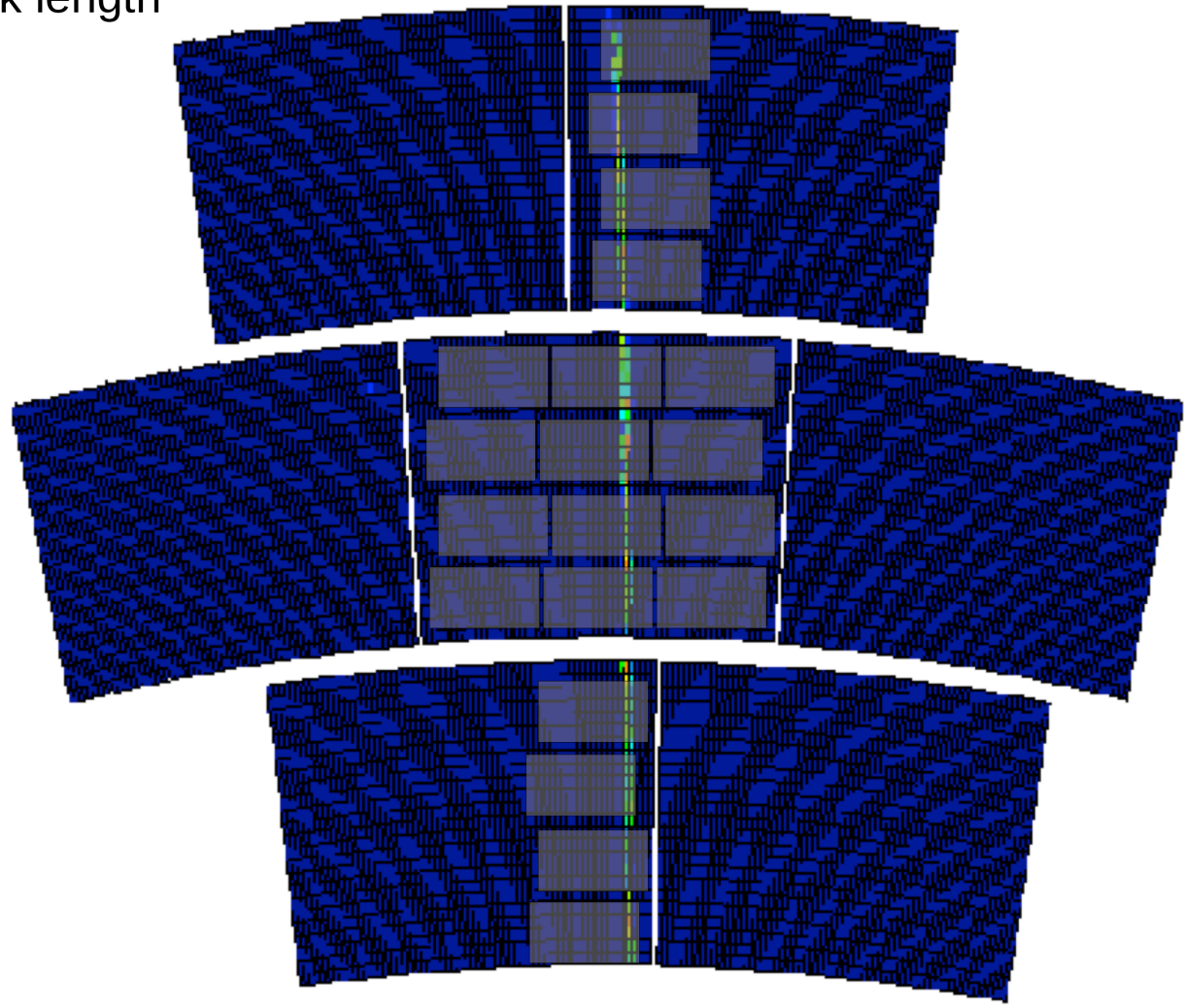


Setup



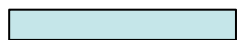
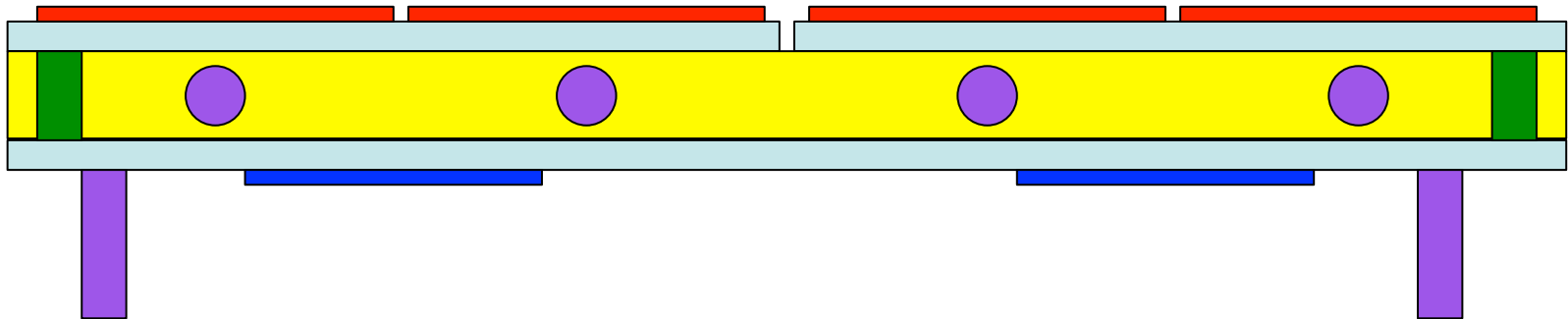
3 modules (one with 12 octoboards, 2 with 4 octoboards)

Full track length



Sketch of a layout

Guard field grid, possibly serving also as wire ion gate



PCB



Connectors



TPG (2.5 mm thick)



Ingrid



CO2 cooling tube 1.5 mm Ø



(FPGA)/ + Voltage regs. + Data concentrator + LV/HV connect.

“Nikhef” plan/proposal

- Full engineering study of LP TPC module with maximum coverage Timepix³-Ingrids
- Optimisation of:
 - Geometric coverage
 - Mechanical precision
 - Readout (SPIDR)
 - (roomtemperature) CO₂ cooling
 - Minimum amount of material ($< 0.25 X_0$)
 - If possible, compatible with future Through-Silicon-Vias connectivity and Ion gate

First questions/wishes....

- Basic unit: N Ingrids on daughter-PCBs, sectors on base-PCB or full-module PCB?
- “flipped-chip” mounting of FPGA for N Ingrids
- What is minimum and/or optimal value of N?
- CO2 cooling capacity for 100% duty cycle possible? At ILC power pulsing ~1-2% duty c. (Japanese groups in LCTPC bought Nikhef cooling plant)
- LV power distribution? **Compatible with power pulsing**
- HV supply & sectoring? **+ HV for gating GEM**
- **Temperature monitoring**

#

13

14

13

14

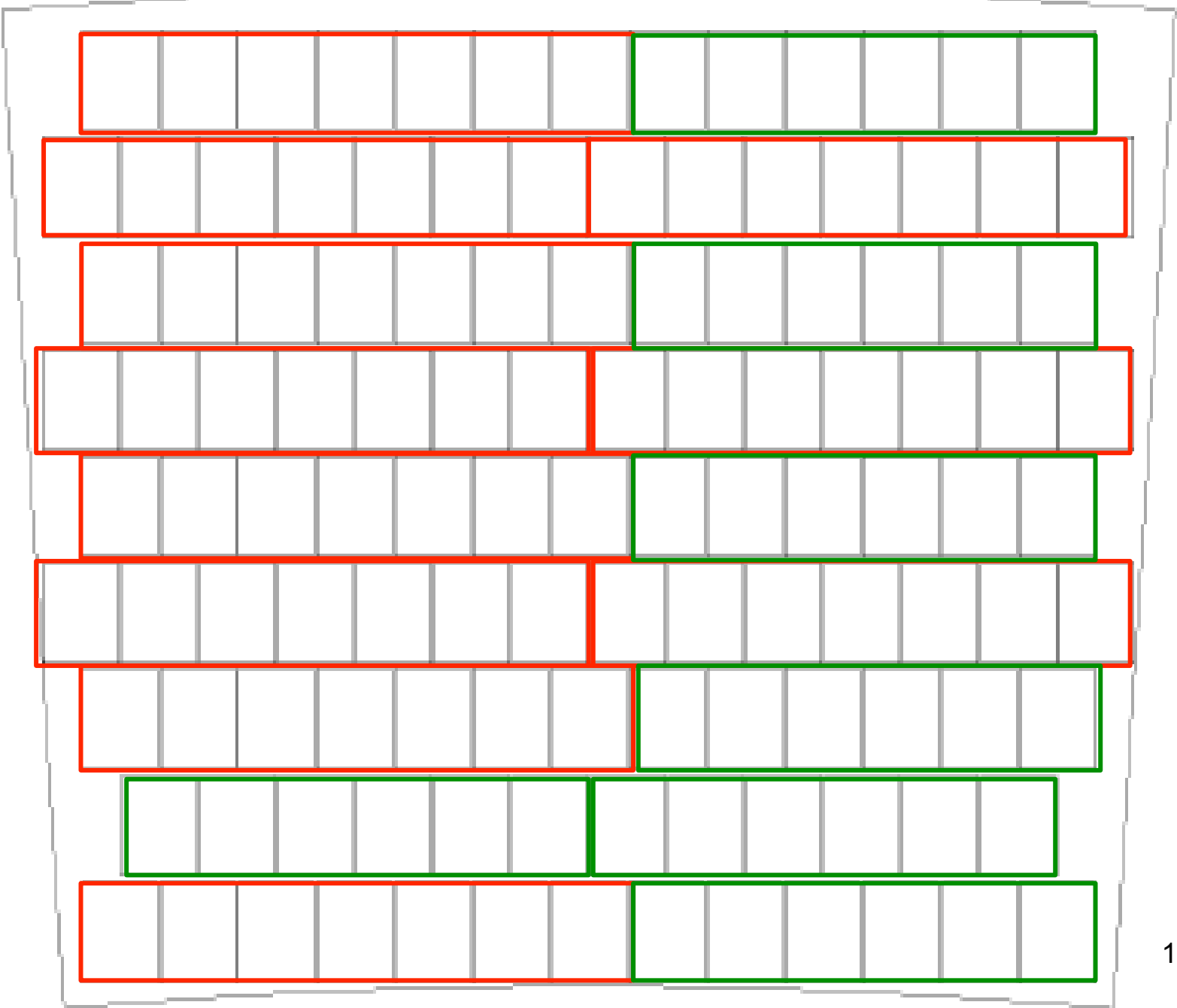
13

14

13

12

13



Planning/staging questions....

- Should be realised within coming 1.5-2 years
- Pre-study full-scale cooling (6 months?)
- Pre-module for full-scale (bare-chip) utilizing (6 months?)
- Full-module with Timepix3-Ingrids (month<18?)

- Engineering personpower?
- Who wants to participate of R&D group and other Nikhef staff?
- Possible collaboration with Saclay/Bonn?

- Possibility insertion of “data serialiser” between TimePix3 chips and SPIDR FPGA, allowing 1 SPIDR to read 96 TimePix3 (possibility of SPIDR at ‘large’ distance?)
- Rough estimates of costs:
 - 3 kEur per TimePix3 wafer (w. 50% yield is 50-60 good chips)
 - ~ 3 kEur /wafer for IZM Ingrid production
 - ~ 3 kEur /module for SPIDR readout
 - ~ few kEur /module for base PCB + mechanics module frame

 - X number of modules = 3

 - Contingency x2 for 2 years = total of ~ < 100 kEur
 - Some items to be shared with Bonn (possibly Saclay?)