



# QUAD production

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# Simplified overview production

QUAD	started	Mech. assy	Wire bonded	DAQ/HV test	Ready	Remarks
10	X	X	X	-		DEMO, not electrically working
11	X	X	X	X	X	~30 um alignment error
12	X	X	X	X		~30 um alignment error
13	X	X	X	X		
14	X	X	X	X/-		May not be used due to flex damage
15	X	X	X	X		
16	X	X	X	X		
17	X	X	X	X		
18	X	X				
19	X	X				
20	X	X				
21	X	X				
22	X	X				
23	X	X				
24	X	X				

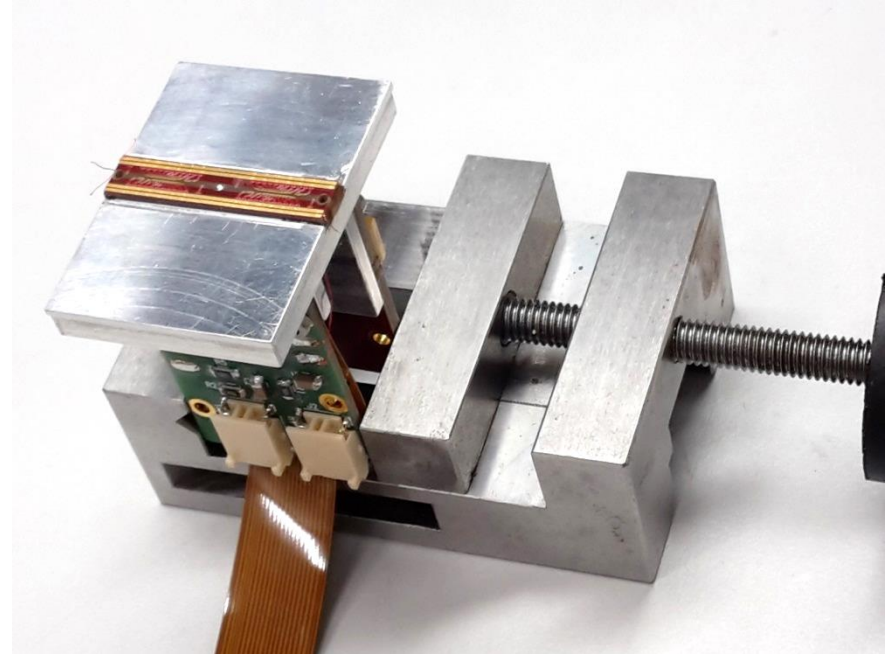
# Production issues

- Sufficient chips to complete the production
- 13 operational QUADs expected
  - QUAD14 may not be used,
- Glass fibre components being produced now
  - Guard electrodes
  - Components testbox
- All HV wires installed



# Production issues

- All HV wires installed
- Gas tightness tested for all QUADs
  - Two QUADs still leaking
- Position accuracy not yet measured
  - Expected to be better for later QUADs
  - Quality of the reference edges is critical



# Testbox

- All components produced apart from the glass fibre ones
  
- Gas envelope with glass plates assembled
  - We may later need a second one (without glass) for the testbeam
    - Foil in – foil out
  
- Critical issues:
  - Ordering power boards (done or not done?)
  - Programming concentrator